



Hygiene of Bulk-tank parlors and milk quality of dairy sheep farms in Thrace

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OBJECTIVE of the RESEARCH

- The aim of this study was the monitoring of milk quality produced in dairy ewe's farms from the regions of Xanthi and Evros, in the north-eastern Greece
- Survey of the microbial status in the bulk tank of the dairy sheep farm.
- Exploring the relationship of current farm characteristics and management practices with the quality of milk



Material and methods

Material of the research

- ✓ 21 flock with sheep dairy in the prefectures of Xanthi and Evros
- ✓ Milk samples were collected from every flock
- ✓ *Season of sample collection: March-June 2008*
- ✓ *Sampling of milk: every 15 days*
- ✓ The questionnaire was conducted by personal interview of the owners of the farm
- ✓ Farm inspection and graded the cleanliness of the bulk tank and milking parlors

Material and methods

Measurements

✓ Milk samples

- ✓ chemical components fat, protein, lactose, non-fat dry matter (NFDM)
- ✓ Somatic cells count (SCC).
- ✓ Total Bacterial Counts TBC or Standard plate count (SPC),
- ✓ Coliform count (CC),
- ✓ Staphylococcus aureus (SA),
- ✓ Environmental streptococcal count (FS),
- ✓ Preliminary incubation count (PIC).



✓ Air Sample collection from the parlor area

- ✓ Use of Surface Air System with a Flow rate 3 lt/sec
- ✓ A plate count agar used an is Incubated for 24 h at 30° C



Material and methods

QUESTIONNAIRE

The information that we code base on the questionnaire was

- System of production (Transhumance, mixed, indoor)
- Size of the flock (101-200 ,201-300,301-500 ,501-1000)
- breed of the flock used (crossbreed chios)
- Grazing (yes , no)
- Vaccinations program (code to 1,2,3)
 - Mandatory vaccination (brucellosis)
 - Mandatory plus Enterotoxaemia
 - Mandatory plus Enterotoxaemia plus the Mycoplasma agalactiae and chlamydiosis
- Problems with mastitis (Yes ,No)
- Milking application
 - Milking parlor type (by hand, milking machine, use of bucked)
 - Year of purchase,
 - Method of operation
 - Maintenance

Material and methods



Milk Samples collection

Samples of raw milk were aseptically collected from the bulk tanks after the morning milking. Transported to the laboratory in a proper cooler and immediately examined for their microbiological load.

Milk Samples analysis



Microbial contents All samples were serially diluted up to 10^{-5} in Peptone water and quantities of 100 μL from each dilution were plated on the surface of appropriate agar plates. After incubation for 24-48h at 30°C all colonies were enumerated and the results were expressed as Log_{10} per mL. When necessary colonies were further identified by using commercial available kits.

SPC= Standard Plate Count, PIC= Preliminary Incubation Count, CC= Coliform Count, SA= *Staphylococcus aureus*, FS= Fecal *Streptococci*

Milk contents (Fat, Protein, Lactose, Total Solids, Solids-non-Fat and SCC) – use of Milkoscan-Fossomatic

AB= Airborn Bacteria Petri dishes contained standard plate count agar were exposed to different volumes of air, stored and transferred to the laboratory were incubated overnight at 30°C. All visible colonies were counted and the results were expressed as CFU/L of air.

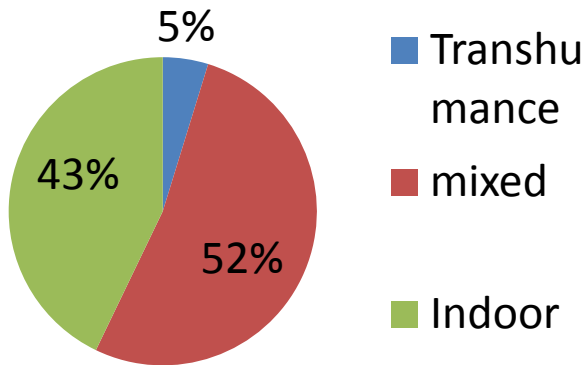
Statistical Analysis

- Data and all the analysis conducted on log transformation scale
- Correlation and between measures calculated and significance tested
- Use the linear model of SAS JMP software
- For every measurement used as response variables and from the questionnaire and the assessment on cleanliness coded answers and scorings as descriptive variables

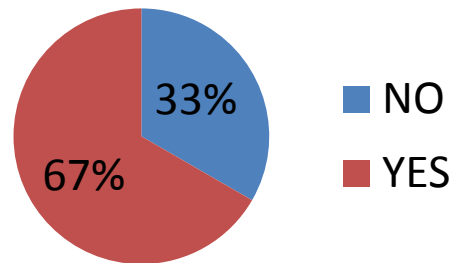
Result

Profile of farm characteristic and management practice base on the questionnaire

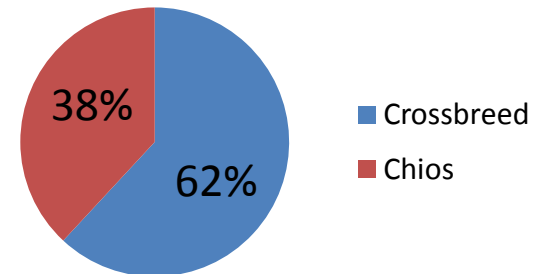
System of production



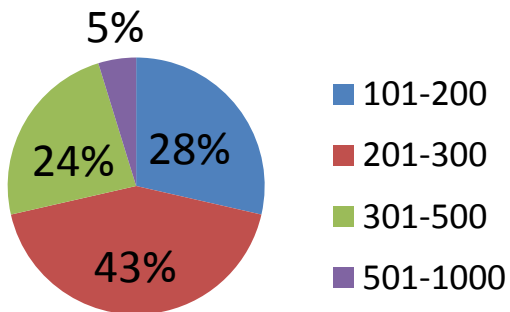
Grazing



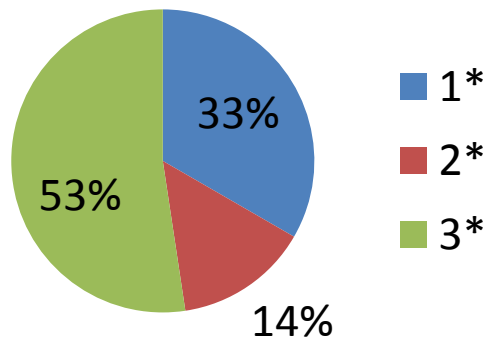
Breed



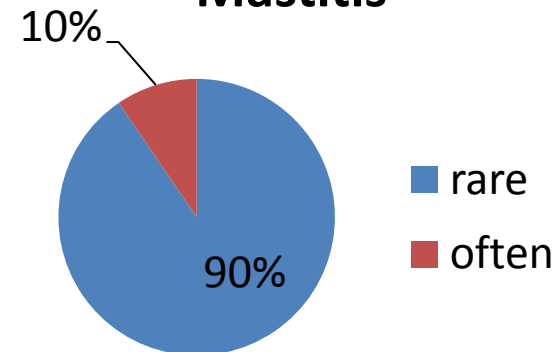
Flock Size



Vaccination program



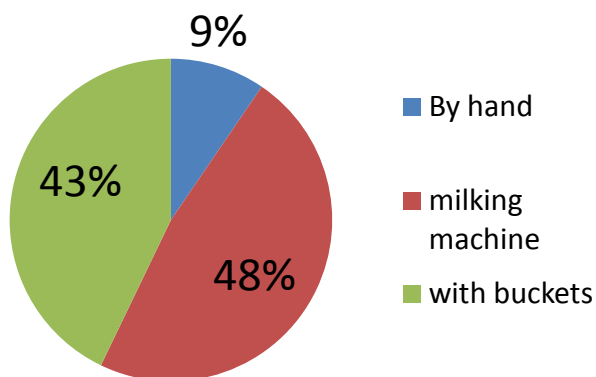
Problem with Mastitis



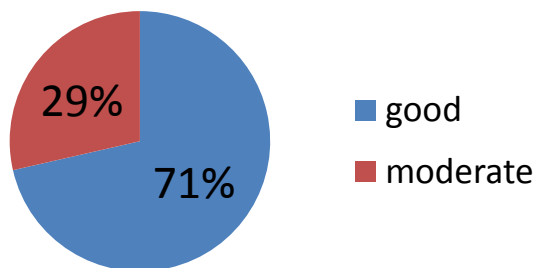
Result

Profile of farm characteristic and management practice base on sanitation

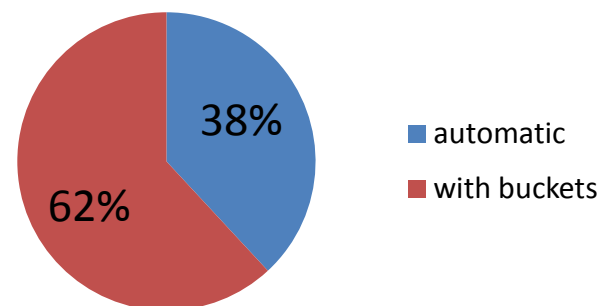
System of miking



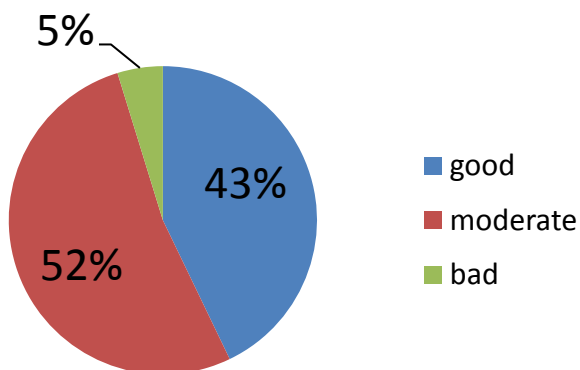
Bulk tank cleanliness



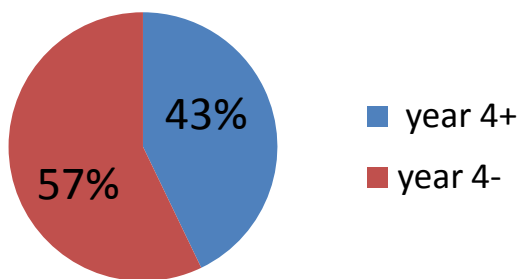
milk transportation



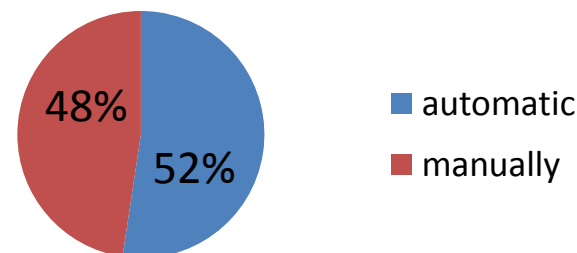
General assessment of the area



Year using the milking machine



Sanitation of the milking equipment



Mean of the data

	Mean	Standard deviation	Min	Maximum
Daily milk production per flock (kg)	199,321	144,541	39	798
Fat (%) (g/100g)	6,17	0,96	4,28	8.4
Protein (%) (g/100g)	5,28	0,44	4,4	6,67
lactose (%) (g/100g)	4,73	0,2	3,82	5,1
SNF (%) (g/100g)	10,95	0,45	9,71	12,18
SPC(log cfu/ml)	5,48	0,56	4,45	6,3
SCC (log cells/ml)	6,05	0,28	5,52	6,66
PIC (log cfu/ml)	5,7	0,53	4,76	6,3
CC (log cfu/ml)	4,49	1,22	2	6,91
SA (log cfu/ml)	3,94	0,55	2,6	5,23
FS (log cfu/ml)	4,95	1,2	2,3	7,55
AB (log cfu/ml)	2,36	0,63	1,22	3,57

SPC= Standard Plate Count SCC= Somatic Cell count , PIC= Preliminary Incubation Count, CC= Coliform Count, SA= *Staphylococcus aureus*, FS= Fecal Streptococci, AB= Airborn Bacteria

Matrix of Pearson correlation and the significance

	Daily milk production(kg)	Fat (%) (g/100g)	Protein (%) (g/100g)	lactose (%) (g/100g)	SNF (%) (g/100g)	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Daily milk production(kg)	1,00	-0,17	-0,19	0,31	0,08	-0,28	-0,23	-0,10	0,11	-0,09	-0,12	0,06
Fat (%) (g/100g)		1,00	0,66	-0,53	0,20	0,13	0,10	0,12	0,06	0,18	0,11	-0,04
Protein (%) (g/100g)			1,00	-0,49	0,58	0,24	0,08	0,17	0,19	0,16	0,18	-0,14
lactose (%) (g/100g)				1,00	0,27	-0,16	-0,20	-0,15	-0,06	-0,21	0,00	-0,26
SNF (%) (g/100g)					1,00	0,32	-0,20	0,08	0,15	0,05	0,15	-0,27
SCC (log cells/ml)						1,00	0,10	0,04	-0,03	0,14	0,18	-0,38
SPC(log cfu/ml)							1,00	0,84	0,37	0,27	0,16	-0,35
PIC (log cfu/ml)								1,00	0,39	0,36	0,44	-0,26
CC (log cfu/ml)									1,00	0,31	0,47	0,11
SA (log cfu/ml)										1,00	0,10	-0,03
FS (log cfu/ml)											1,00	0,09
AB (log cfu/ml)												1,00

SPC= Standard Plate Count SCC= Somatic Cell count , PIC= Preliminary Incubation Count, CC= Coliform Count, SA= *Staphylococcus aureus*, FS= Fecal Streptococci, AB= Airborn Bacteria

Effect of the model	SCC	SPC	PIC	CC	SA	FS	AB
Flock Size	*	*	*	NS	NS	NS	NS
Production System	*	*	*	*	*	NS	NS
Breed	*	*	NS	NS	NS	NS	NS
Grazing	*	*	NS	*	NS	NS	NS
Vaccination program	*	*	*	*	NS	NS	NS
Problem with Mastitis	NS	*	NS	*	NS	NS	NS
System of milking	*	*	*	*	*	NS	NS
milk transportation	*	*	*	*	NS	NS	NS
Bulk tank cleanliness	NS	*	*	NS	NS	NS	NS
Sanitation of milk equipment	*	*	*	*	NS	NS	NS
Season	*	*	NS	NS	NS	*	NS
General assessment of the area	*	*	*	*	*	NS	NS
Year of using milking machine	*	*	NS	NS	NS	NS	NS
R²	0,66	0,48	0,59	0,48	0,51	0,53	0,67

Result

Environmental effect

	SCC (log cells/ml)	SPC(log cfu/ml)	PC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Season	Mean	Mean	Mean	Mean	Mean	Mean	Mean
1	5.96	5.45	5.59	4.61	3.96	5.44	2.37
2	6.06	5.62	5.69	4.27	3.89	4.26	2.21
3	6.20	5.58	5.78	4.75	4.01	5.73	2.46

	SCC (log cells/ml)	SPC(log cfu/ml)	PC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Season	Mean	Mean	Mean	Mean	Mean	Mean	Mean
1							
2							
3							

Result

Profile of farm characteristic

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
System of production	Mean	Mean	Mean	Mean	Mean	Mean	Mean
indoor	6.00	5.46	5.53	4.13	3.84	4.74	2.48
mixed	6.17	5.60	5.80	4.63	3.97	5.06	2.31
Transumance	6.14	5.72	6.30	6.29	4.49	5.89	1.85

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
System of production	Mean	Mean	Mean	Mean	Mean	Mean	Mean
indoor							
mixed							
Transumance							

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Size of the flock	Mean	Mean	Mean	Mean	Mean	Mean	Mean
101-200	3,12	5,72	5,91	4,47	4,10	4,96	2,47
201-300	2,99	5,36	5,64	4,30	3,94	4,82	2,36
301-500	3,21	5,60	5,54	4,88	3,79	5,28	2,26
501-1000	2,73	5,66	5,48	4,74	3,58	4,77	2,40

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Size of the flock	Mean	Mean	Mean	Mean	Mean	Mean	Mean
101-200							
201-300							
301-500							
501-1000							

Result

Profile of farm characteristic

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Grazing	Mean	Mean	Mean	Mean	Mean	Mean	Mean
No	6.01	5.45	5.59	4.09	3.87	4.81	2.41
yes	6.15	5.59	5.76	4.72	3.98	5.04	2.34

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Grazing	Mean	Mean	Mean	Mean	Mean	Mean	Mean
No							
yes							

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
breed	Mean	Mean	Mean	Mean	Mean	Mean	Mean
chios	6.00	5.45	5.70	4.42	3.85	4.75	2.66
crossbreed	6.15	5.60	5.70	4.53	4.00	5.09	2.13

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
breed	Mean	Mean	Mean	Mean	Mean	Mean	Mean
chios							
crossbreed							

Result

Profile of farm characteristic

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Vaccinations program	Mean	Mean	Mean	Mean	Mean	Mean	Mean
1	6.10	5.80	5.90	4.88	4.07	5.29	2.15
2	6.29	5.57	5.64	4.59	3.84	5.09	2.10
3	6.00	5.40	5.56	4.23	3.89	4.74	2.55

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Vaccinations program	Mean	Mean	Mean	Mean	Mean	Mean	Mean
1							
2							
3							

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Problem with mastitis	Mean	Mean	Mean	Mean	Mean	Mean	Mean
no	6.13	5.08	5.60	3.52	3.97	4.50	2.29
yes	6.10	5.57	5.71	4.59	3.94	5.00	2.37

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Problem with mastitis	Mean	Mean	Mean	Mean	Mean	Mean	Mean
no							
yes							

Result

management practice base on sanitation

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Milking System	Mean	Mean	Mean	Mean	Mean	Mean	Mean
By hand	6.03	5.80	6.09	4.32	4.32	5.24	.
milking machine	6.01	5.41	5.46	4.17	3.82	4.73	2.39
with buckets	6.19	5.63	5.83	4.80	3.96	5.09	2.33

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Milking System	Mean	Mean	Mean	Mean	Mean	Mean	Mean
By hand							
milking machine							
with buckets							

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
milk transportation	Mean	Mean	Mean	Mean	Mean	Mean	Mean
automatic	6.00	5.31	5.39	3.96	3.89	4.66	2.46
with buckets	6.15	5.68	5.87	4.79	3.97	5.13	2.31

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
milk transportation	Mean	Mean	Mean	Mean	Mean	Mean	Mean
automatic							
with buckets							

Result

management practice base on sanitation

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Bulk tank cleanliness	Mean	Mean	Mean	Mean	Mean	Mean	Mean
good	6.10	5.49	5.58	4.35	3.86	4.80	2.37
moderate	6.14	5.70	6.02	4.85	4.15	5.42	2.33

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Bulk tank cleanliness	Mean	Mean	Mean	Mean	Mean	Mean	Mean
good							
moderate							

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Sanitation of the milking equipment	Mean	Mean	Mean	Mean	Mean	Mean	Mean
automatic	6.00	5.39	5.52	4.10	3.98	4.80	2.47
manualy	6.17	5.68	5.87	4.84	3.90	5.09	2.28

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Sanitation of the milking equipment	Mean	Mean	Mean	Mean	Mean	Mean	Mean
automatic							
manualy							

Result

management practice base on sanitation

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Year using the milking machine	Mean	Mean	Mean	Mean	Mean	Mean	Mean
4-	6.04	5.55	5.64	4.30	3.87	4.70	2.43
4+	6.22	5.51	5.73	4.74	3.93	5.19	2.25
by hand	6.00	5.68	5.87	4.57	4.28	5.34	2.55

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
Year using the milking machine	Mean	Mean	Mean	Mean	Mean	Mean	Mean
4-							
4+							
by hand							

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
General assessment of the area	Mean	Mean	Mean	Mean	Mean	Mean	Mean
bad	5.82	5.92	6.27	5.89	4.47	5.11	2.28
moderate	6.17	5.69	5.85	4.70	3.95	5.16	2.30
good	6.01	5.31	5.42	4.04	3.86	4.70	2.44

	SCC (log cells/ml)	SPC(log cfu/ml)	PIC (log cfu/ml)	CC (log cfu/ml)	SA (log cfu/ml)	FS (log cfu/ml)	AB (log cfu/ml)
General assessment of the area	Mean	Mean	Mean	Mean	Mean	Mean	Mean
bad							
moderate							
good							

Conclusion

- The quality of milk production requires practices to ensure proper use and sanitation of the milking machine and bulk tank
- In the indoor farms the management practice must have greater precautions on the hygiene of the animal
- Establishing tools for farm management practice can be applied as an help aid to the farmers to improve their quality

Thank you for your Attention!!!!

Acknowledgments



ΕΛΟΓΑΚ

Milk Quality Control Laboratory of Evro county

