



Evaluation and Use of Co-Products from the Biofuel Industry in Pigs

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Importance of Feed Quality Evaluation

Input

- Feedstuffs
- Intake

Output

- Carcass Wt & Q
 - Pork Q
 - Nutrient Mngt

Pig

- Growth (predictable)
 - Animal Health
 - Welfare



The Big Problem: Feed Costs

Feedstuffs

THE WEEKLY NEWSPAPER FOR AGRIBUSINESS

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Volume 76 • Number 30 • \$4
www.Feedstuffs.com

**SPECIAL
REPORT**

Ethanol, exports and livestock: **Will there be enough corn to supply future needs?**

USDA projections for the year ahead indicate that the U.S. corn supply-demand balance is changing from one of chronic surplus production capacity to an extended period of tight supplies. If so, relatively high corn prices will be needed to allocate limited supplies among the growing alternative users. This article provides a more up-to-date look at trends in U.S. corn production and utilization during the next five years and implications for related industries.

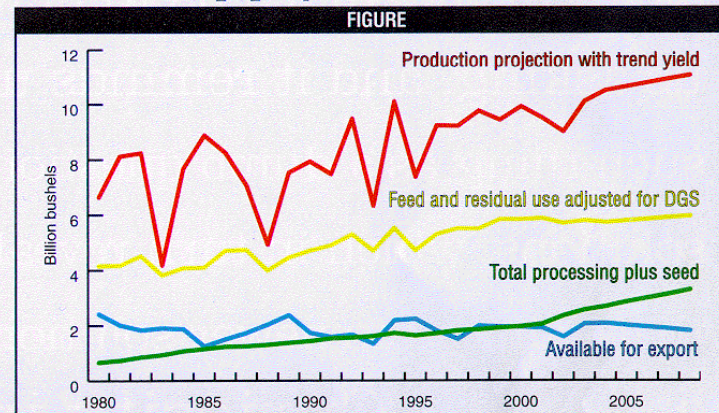
By **ROBERT N. WISNER** and
C. PHILLIP BAUMEL

seven major world grain producing areas. Weather problems in 2003 cut foreign feed grain and wheat production 1.0 billion and 1.6 billion bushels, respectively, below normal production.

Emerging picture

American farmers harvested a record corn crop in 2003 that was insufficient to fill market requirements. The result was a sharp drawdown of U.S. and foreign feed grain carryover stocks. For the year ahead, official projections in June indicated U.S. farmers are likely to harvest another record corn crop that again will not be large enough to meet market requirements.

The 2004 crop projections reflect the earliest planting season ever recorded. With good weather this summer, the early plantings are expected to contribute to record yields. Based on a decline in total planted cropland acreage in the last several years, U.S. corn planted acreage shows signs of approaching an up-



1. U.S. corn production, domestic use, availability for exports, projections to 2008.

for corn and soybean meal, about 70% of corn's original weight is consumed in producing ethanol and is no longer available for feed or other uses.

If China shifts from its traditional position as the number-two or -three

the highest price for limited supplies;

(3) How corn production might be increased in the future, and

(4) Economic incentives for investment in non-corn feed stocks for ethanol production.

Vision: Co-products will become (more) important feed ingredients
Simple economics



Co-Products: Part of Solution

Feedstuffs in Swine Feed (2005)

Feedstuff	N. Am.	EU-25	NL
		(%)	
Cereals	65	48	19
Co-products 'oil seed crushing'	15	25	32
Co-products 'food industry'	5	14	32
Fats & oils	3	2	4
Miscellaneous	12	11	13

Diets with lower starch and higher fiber and protein content

- How come the western European feed industry can manage?**

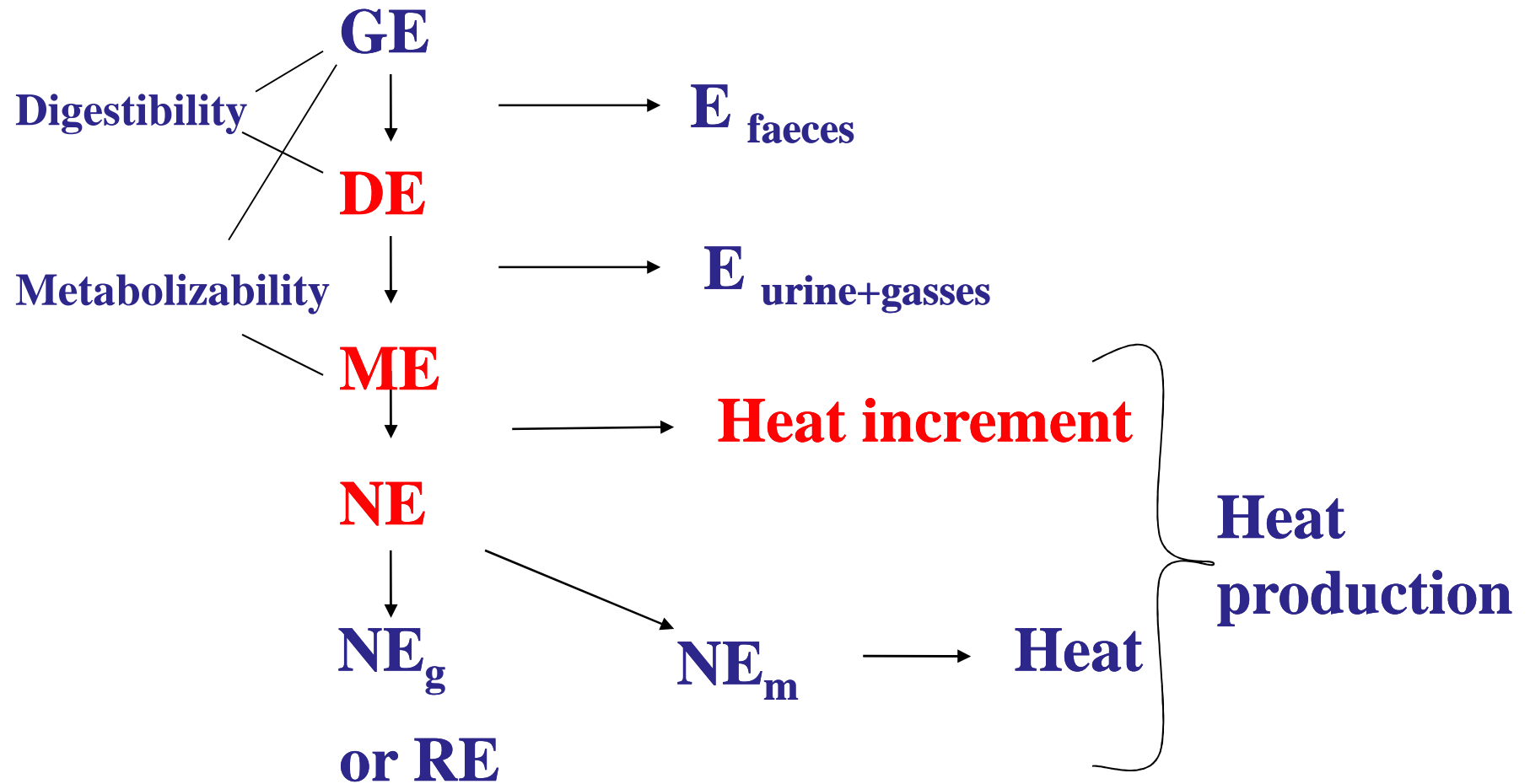


Co-products – Risk Management

- **Feedstuffs high in NSP and crude protein**
 - **Feed Quality Evaluation**
 - **Energy: NE versus DE/ME**

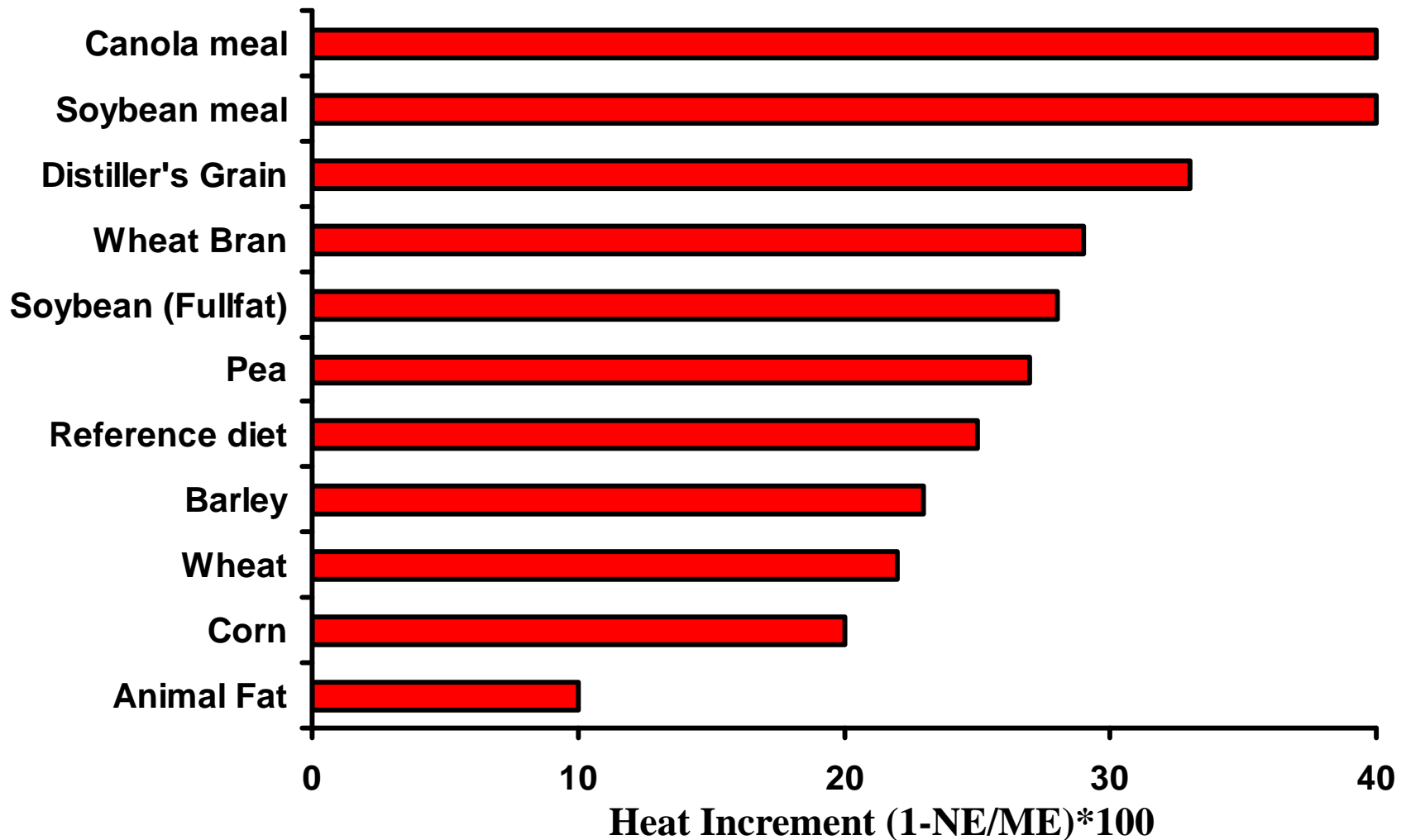


Digestible Nutrient Content





Ranges in Heat Increment



Important for placing value on feedstuffs



Energy Value of Nutrients

Nutrient	Starch	CP	EE	Fiber
Energy values, kJ/g				
DE	17.5 (100)	20.6 (118)	35.3 (202)	N/A
ME	17.5 (100)	18.0 (103)	35.3 (202)	N/A
NE	14.4 (100)	10.2 (71)	31.5 (219)	N/A
Heat production, kJ/g	3.1	7.8	3.8	N/A

(Noblet and Van Milgen, 2004)



Data on Energy Content

Relative DE, ME, and NE values

Feedstuff	DE	ME	NE	NE:ME
Animal fat	243	252	300	90
Corn	103	105	112	80
Wheat	101	102	106	78
Barley	94	94	96	77
<i>Reference diet</i>	<i>100</i>	<i>100</i>	<i>100</i>	<i>75</i>
Pea	101	100	98	73
Wheat bran	68	67	63	71
Distiller's Dried Grains	82	80	71	67
Soybean meal	107	102	82	60
Canola meal	84	81	64	60

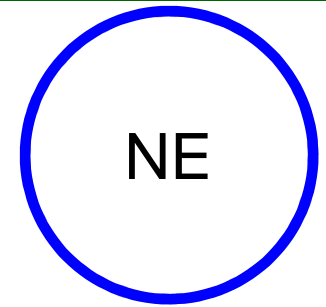
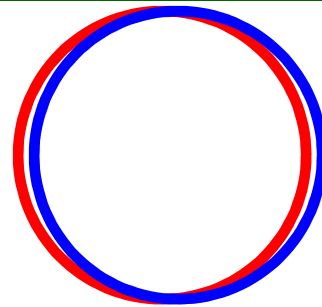
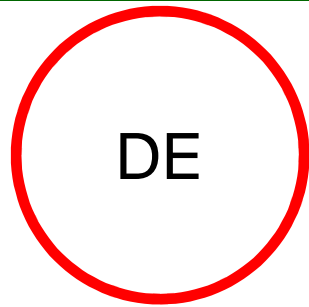
Source: Adapted from Sauvant et al., 2004.

Our validation/growth trials: diets formulated with NE and SID AA

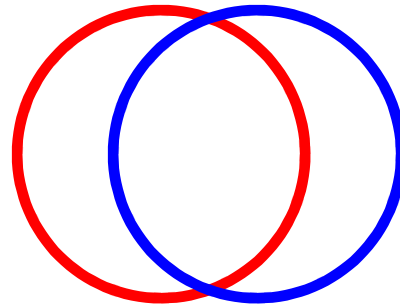


Benefits of NE

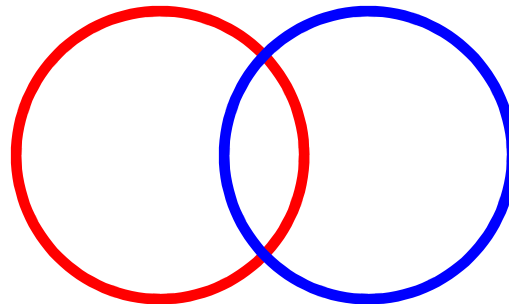
Risk Management



Corn-SBM diet



Low CP diet



High co-product diet



Co-products – Risk Management

- **Feedstuffs high in NSP and crude protein**
 - **Feed Quality Evaluation**
 - Energy: NE versus DE/ME
 - Amino acid: AID, SID, TID; bioavailability
 - Mycotoxins, are concentrated in co-products
 - Minerals, can be concentrated or added in co-products
 - Description of other characteristics
 - Phytate, etc.
 - **Variation in Feed Quality (within feedstuff)**
 - Rapid feed quality evaluation
 - **Feed Processing**
 - Enzyme supplementation
 - Grinding, others, e.g., extrusion



Biofuel Co-Products

- **Ethanol production**
 - Distiller's grain
 - Thin stillage
 - Combined: distiller's dried grain plus (thin) solubles (**DDGS**)
 - Corn, wheat, and other small grains used as feedstock
- **Biodiesel production**
 - Canola meal
 - Expeller-pressed canola meal
 - Canola press cake
 - Crude glycerol



Main Points for Today

1. Variability in Total Nutrient Content

- Processing radically changes composition and adds variability

2. Variability in Nutrient Availability

- Processing adds more variation than expected based on changes in nutrient composition

3. Mycotoxins and Residues

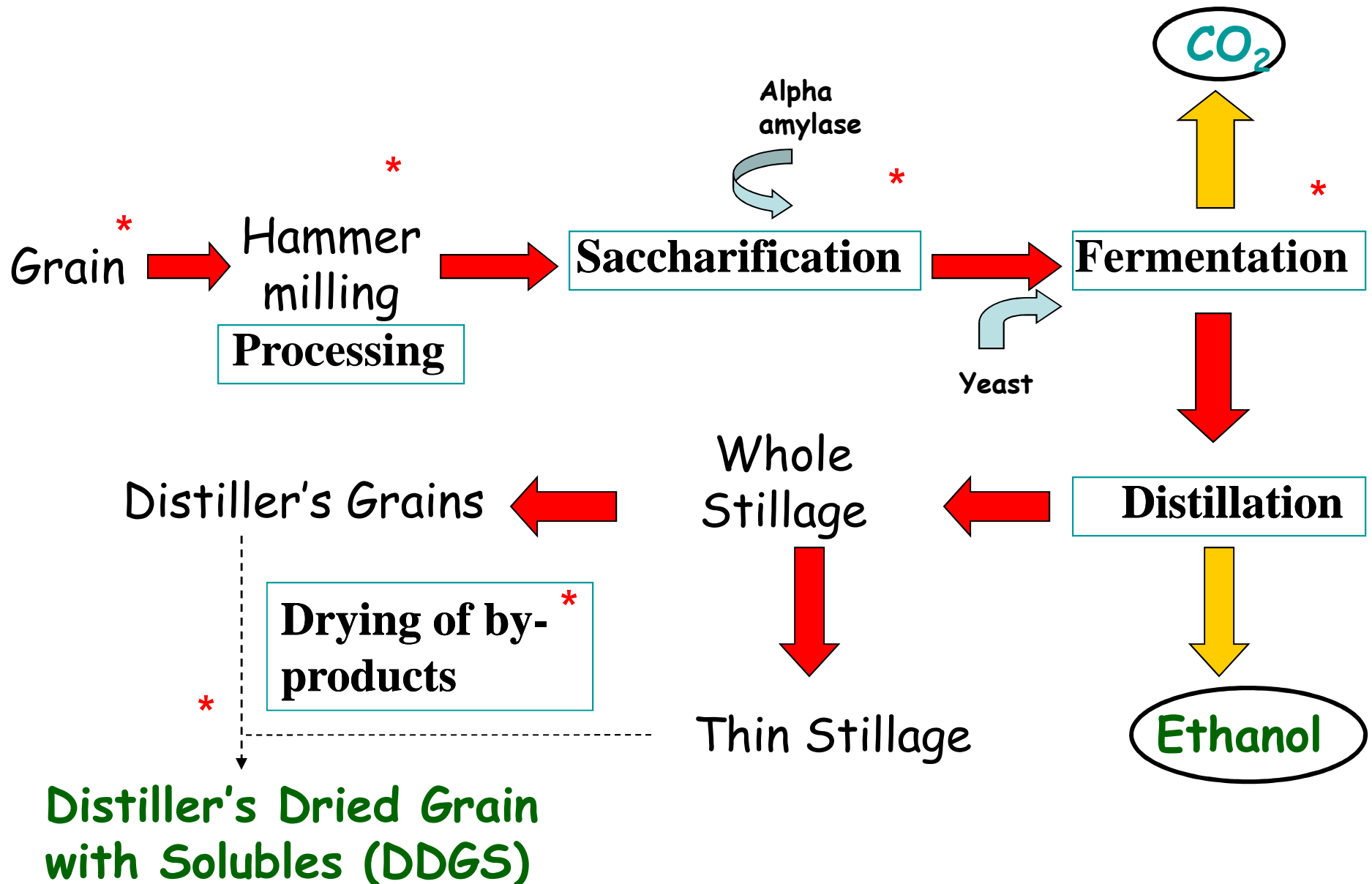
- From original feedstock or processing

4. Impact on Carcass and Pork Quality

- Further effects of fibre and fatty acids



Ethanol Production





Characteristics of DDGS

Item, %DM	Wheat	DDGS		
		Corn	Wheat+corn	Wheat ¹
Gross energy ²	18.8	22.8	22.0	21.7
Crude protein	19.8	30.3	42.4	44.5
NPN	4.6	5.4	12.4	10.2
Crude fat	1.8	12.8	4.7	2.9
Crude fibre	2.4	7.0	7.8	7.6
ADF	2.7	14.6	19.5	21.1
NDF	9.4	31.2	30.6	30.3

¹ HRS origin; CPS DDGS, 37.3% CP DM

² MJ/kg DM

(Widyaratne and Zijlstra 2007)



Characteristics of DDGS

Amino acid, %DM	Wheat	DDGS		
		Corn	Wheat+corn	Wheat
Lysine	0.52	0.83	0.72	0.72
Threonine	0.54	1.09	1.22	1.28
Methionine	0.32	0.61	0.67	0.69
Tryptophan	0.23	0.23	0.37	0.44
Lys/CP	2.63	2.74	1.70	1.62

(Widyaratne and Zijlstra 2007)



Characteristics of DDGS

Item, %DM	Wheat	DDGS		
		Corn	Wheat+corn	Wheat
Phosphorus	0.40	0.86	1.02	1.10
IP2	-	-	-	0.08
IP3	-	0.09	0.09	0.09
IP4	-	0.19	0.18	0.28
IP5	-	0.45	0.33	0.64
Phytate (IP6)	1.39	0.92	0.62	0.81

(Widyaratne and Zijlstra 2007)



Characteristics of DDGS

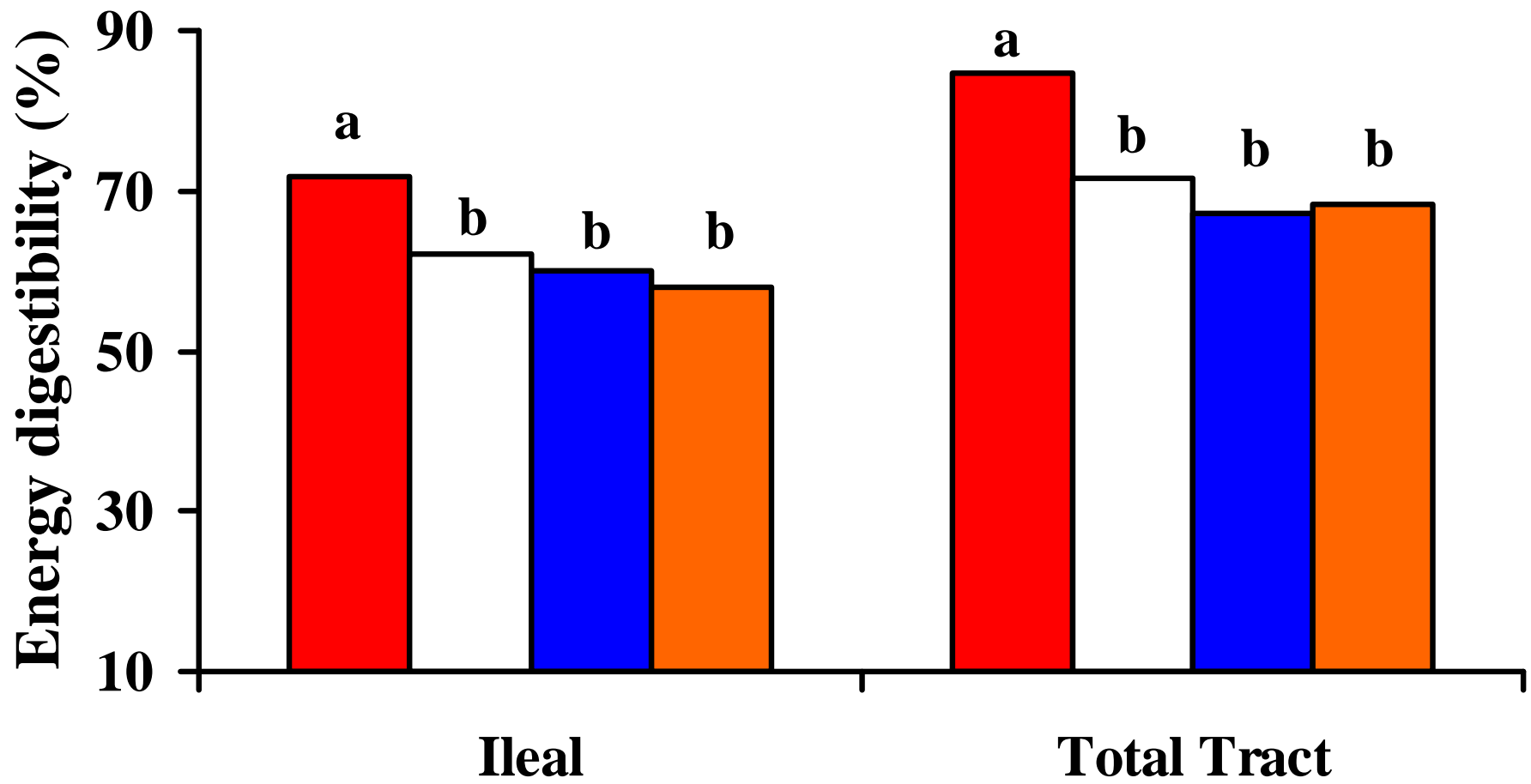
Item, %DM	Wheat	DDGS		
		Corn	Wheat+corn	Wheat
Total NSP	9.7	19.2	21.9	22.9
Soluble	2.2	1.4	5.4	7.8
Insoluble	7.5	17.8	16.6	15.1
Arabinose	2.3	4.3	4.7	4.9
Soluble	0.7	0.2	1.2	1.6
Insoluble	1.6	4.1	3.5	3.3
Xylose	3.4	6.2	8.1	8.1
Soluble	1.0	0.3	2.5	3.1
Insoluble	2.4	5.9	5.6	5.0

(Widyaratne and Zijlstra 2007)



Energy Digestibility

■ Wheat □ Corn DDGS ■ W + C DDGS ■ Wheat DDGS

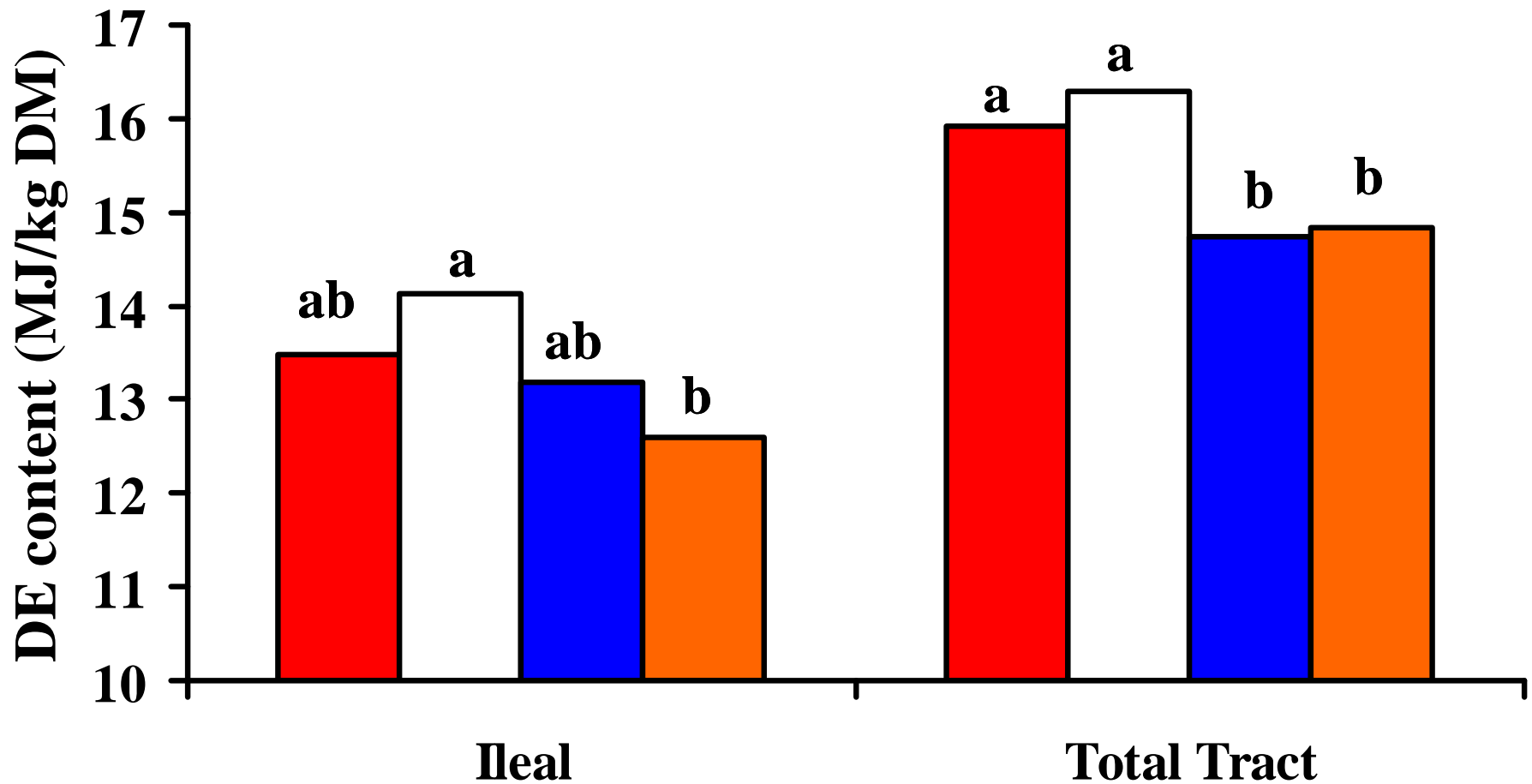


(Widyaratne and Zijlstra 2008E)



DE Content

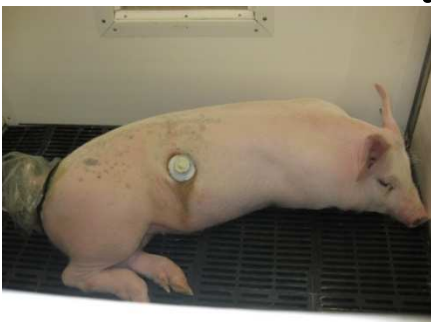
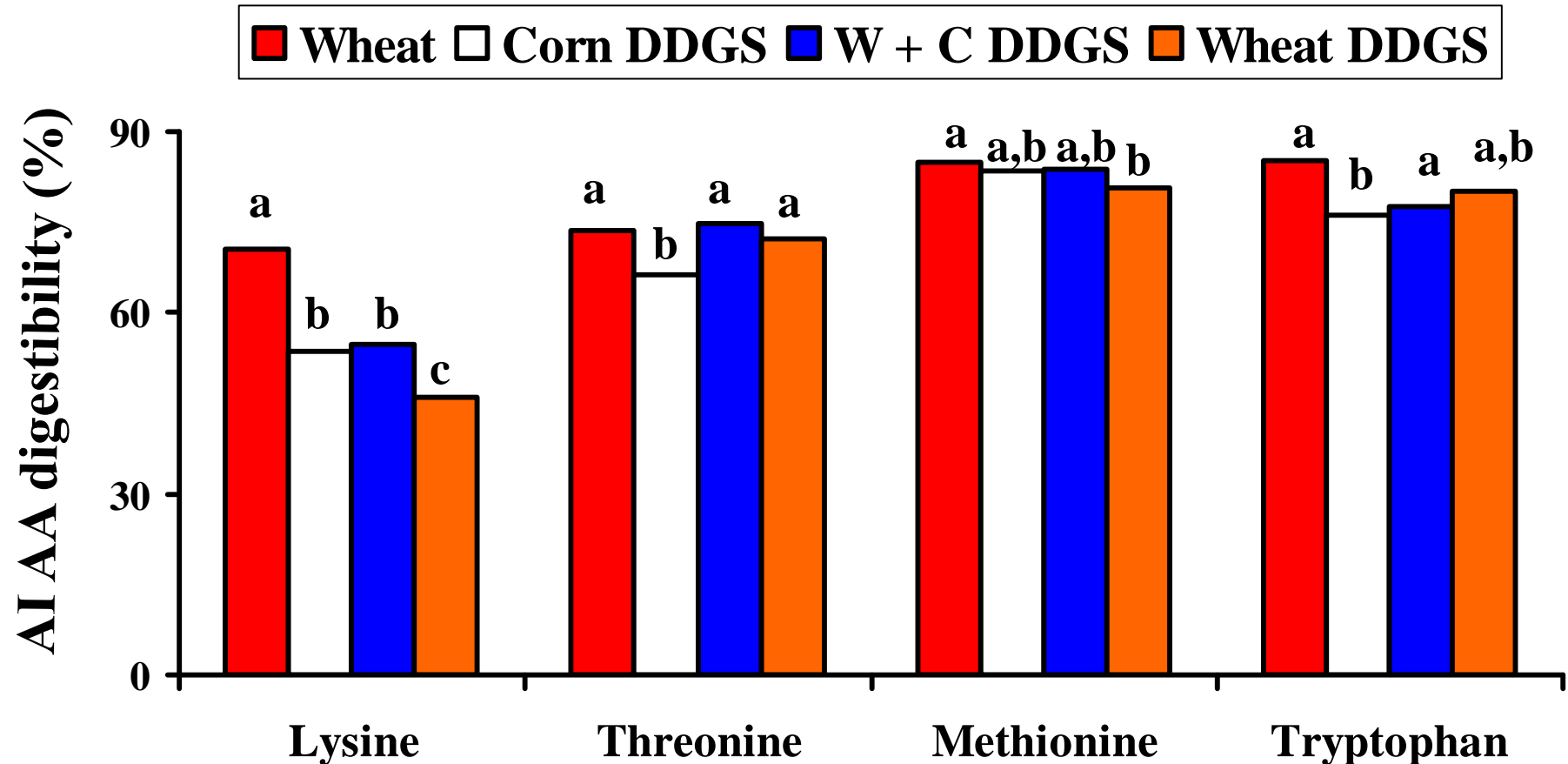
■ Wheat □ Corn DDGS ■ W + C DDGS ■ Wheat DDGS



(Widyaratne and Zijlstra 2008E)



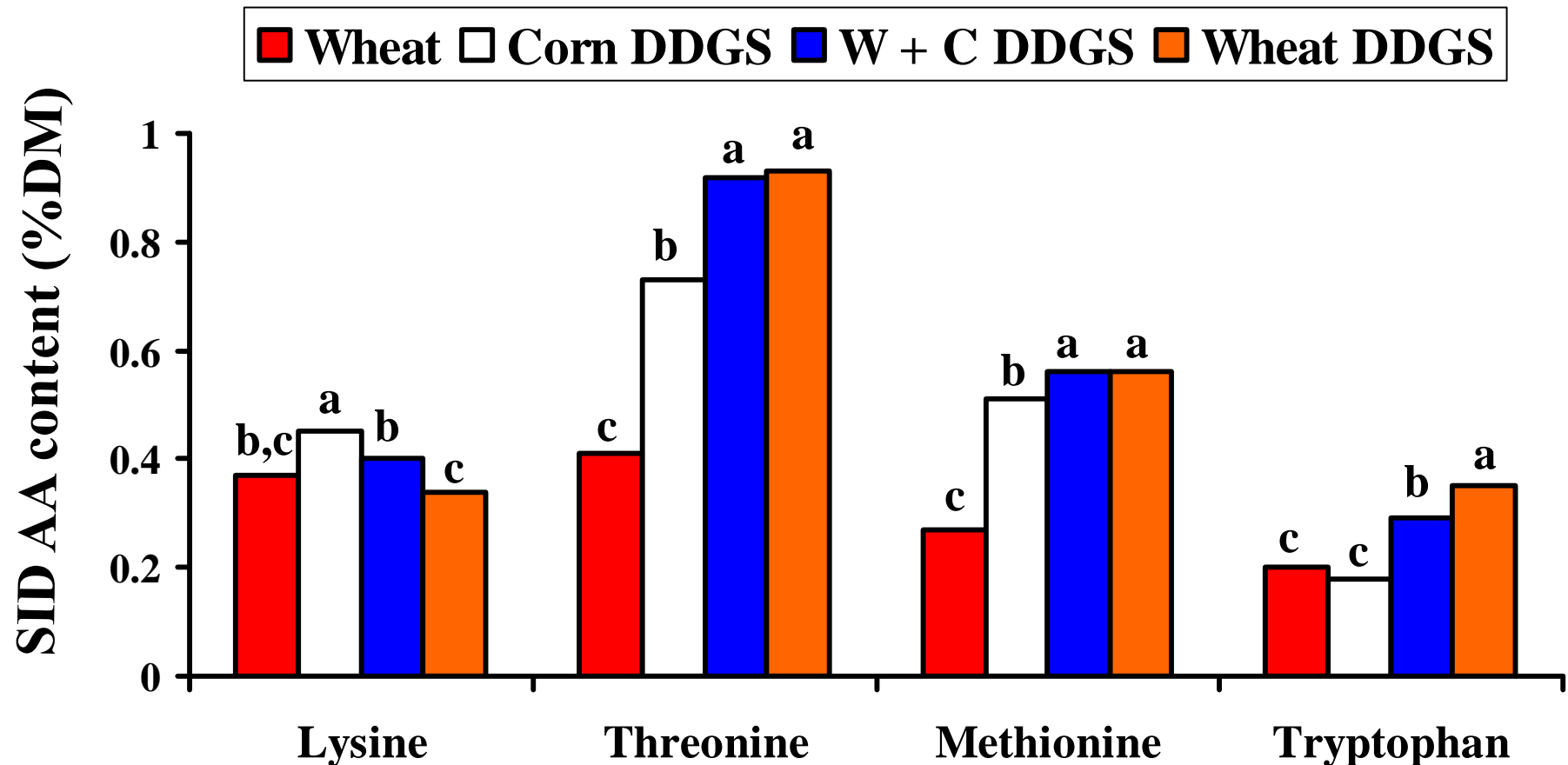
AID AA Digestibility



(Widyaratne and Zijlstra 2008E)



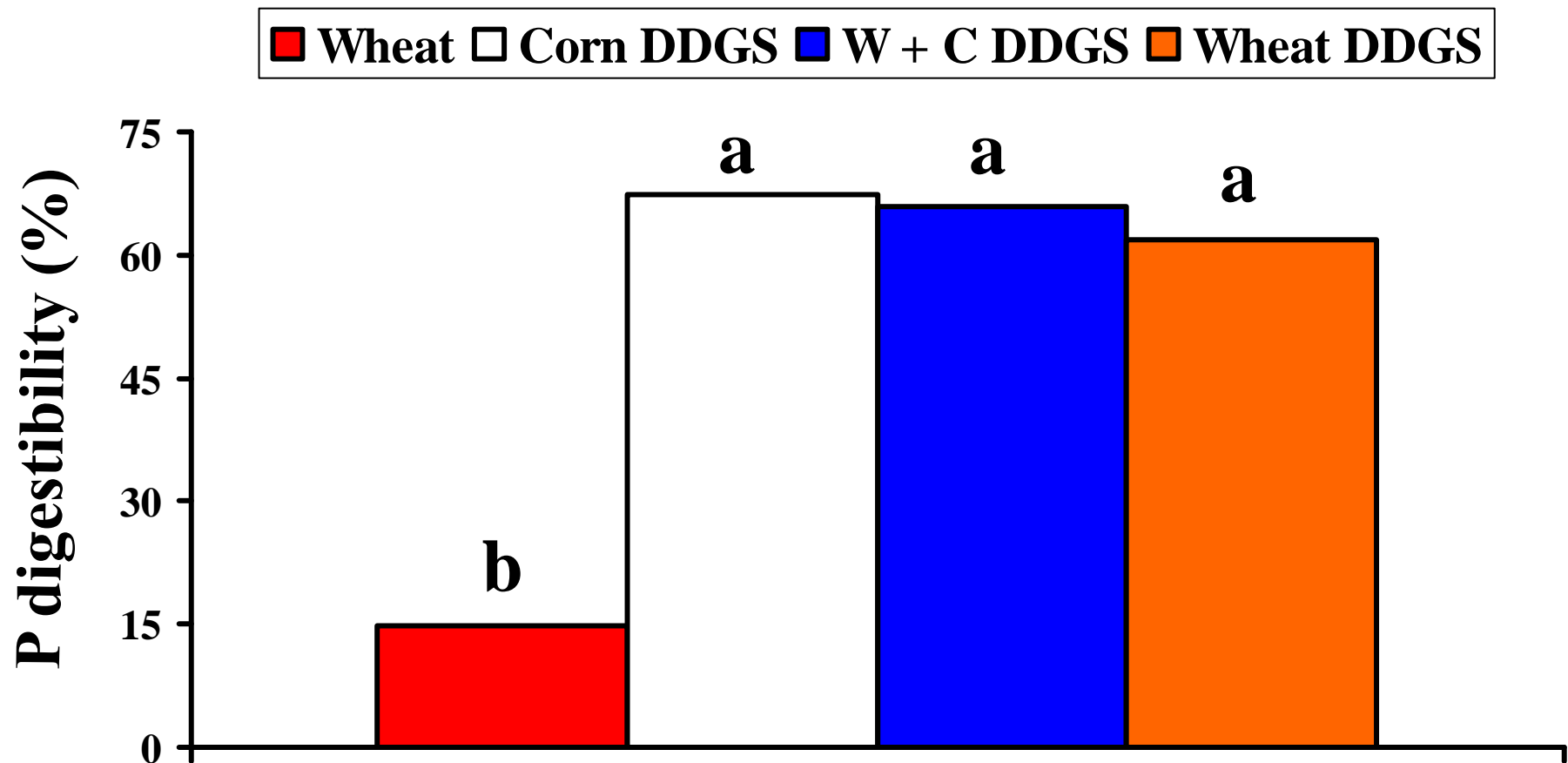
SID AA Content



(Widyaratne and Zijlstra 2008E)



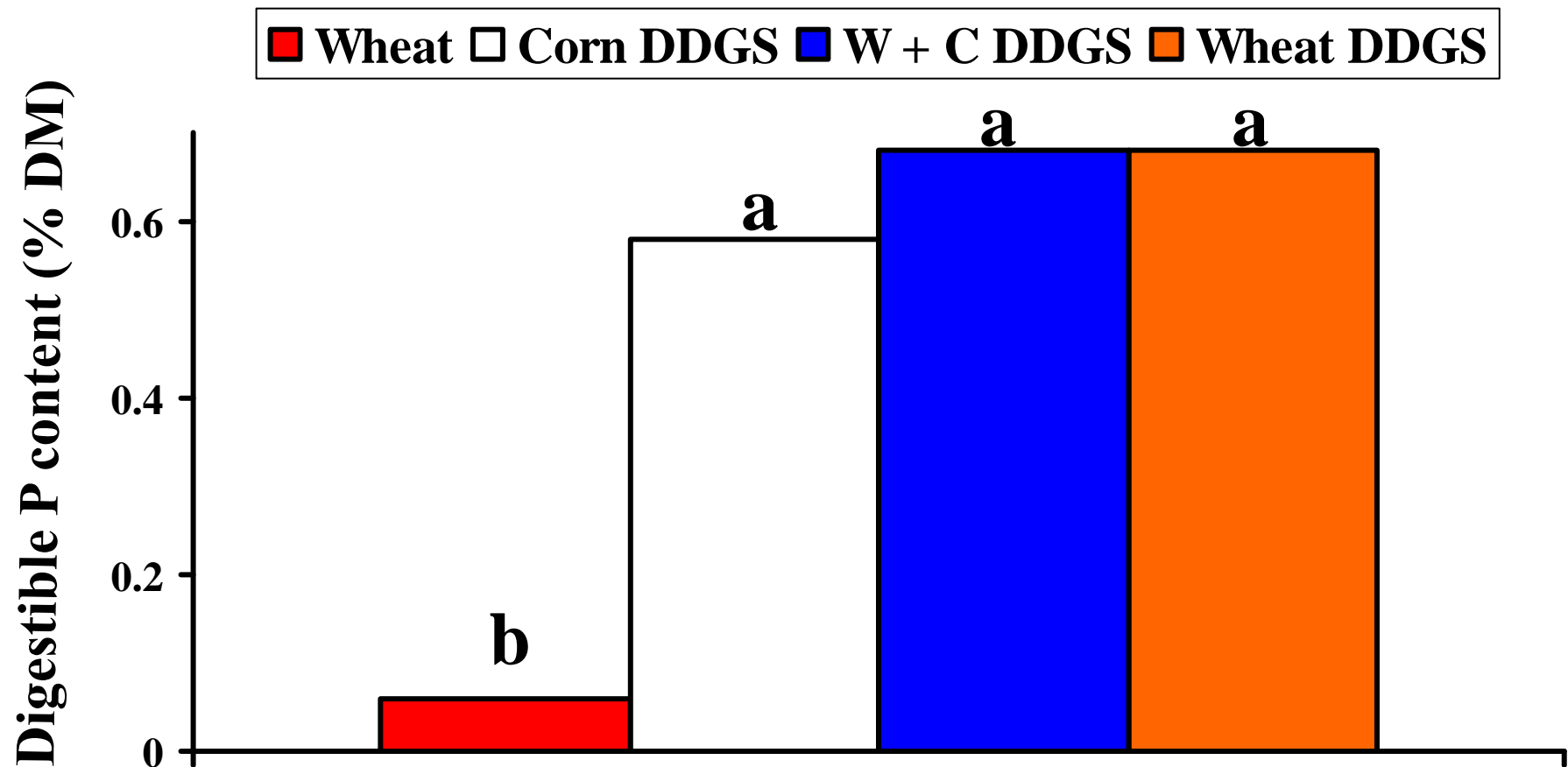
Apparent P Digestibility



(Widyaratne and Zijlstra 2008E)



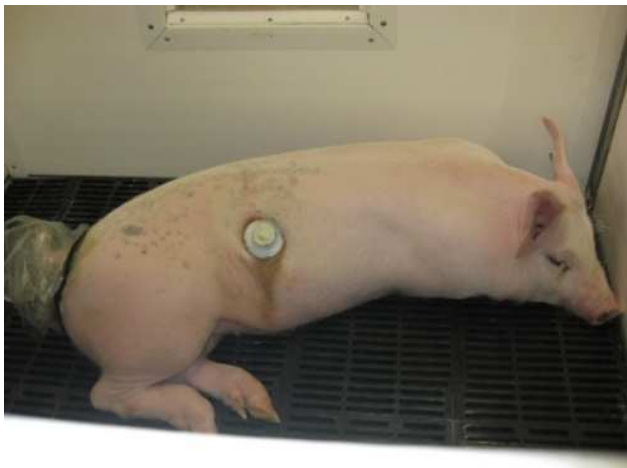
Digestible P Content



(Widyaratne and Zijlstra 2008E)



Sample #690
Wheat DDGS
 $L^* = 38.50$ $B^* = 25.26$ $A^* = 10.$

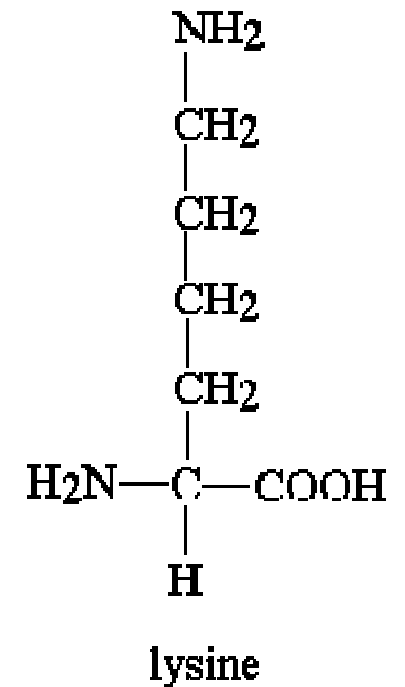


Sample #691
Wheat DDGS
 $L^* = 47.02$ $B^* = 26.52$ $A^* = 8.77$



Variability in Wheat DDGS

	DDGS		
	Average	Lowest	Highest
ATTD, %	66.5	56.3	76.0
DE, MJ/kg	14.0	11.8	16.2
CP, %	36.1	32.6	38.9
Lys, % of CP	1.91	0.83	3.01
Avail Lys, % of CP	1.53	0.50	2.59
SID Lys, %	0.56	0.09	0.83
Starch, %	4.1	2.5	9.5
ADF, %	12.0	7.7	17.9



(Cozannet et al., 2010 ab)



Variability in Corn DDGS

DDGS					
	Corn	Average	SD	Lowest	Highest
GE, MJ/kg	18.8	22.7	1.21	22.0	23.4
ATTD, %	90.4	76.8	2.7	73.9	82.8
DE, MJ/kg	17.1	17.3	0.88	16.5	19.2
EE, %	2.9	10.2	1.3	8.6	12.4
Starch, %	57.1	7.2	2.9	4.1	12.7
CP, %	7.2	28.3	1.9	25.9	32.4
ADF, %	2.3	10.2	1.2	8.6	12.0

(Pedersen et al. 2007)



Variability in Corn DDGS

	DDGS			
	Average	SD	Lowest	Highest
CP, %	27.5	1.8	24.1	30.9
Lys, %	0.78	0.09	0.54	0.99
Lys SID, %	62.3	7.61	43.9	77.9
Lys:CP, %	2.86		2.18	3.54

(Pedersen et al. 2007)



Lysine Q in Corn DDGS

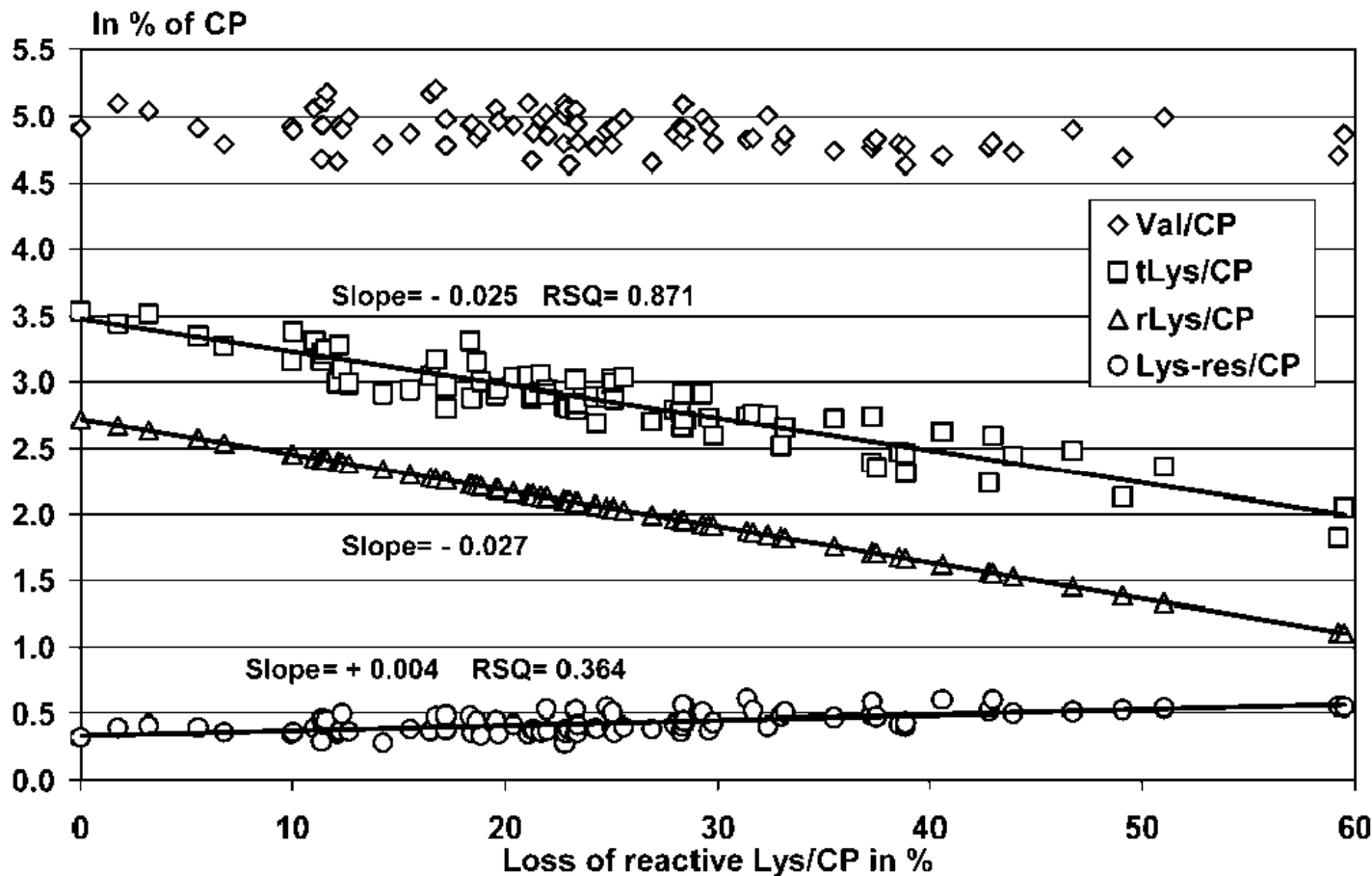


Figure 7. Results of the 80 DDGS samples displayed relative to the loss of rLys/CP, using the highest found result as reference. Almost half of the marketed qualities contain >20% less reactive lysine than best batches.

(Fontaine et al. 2007)

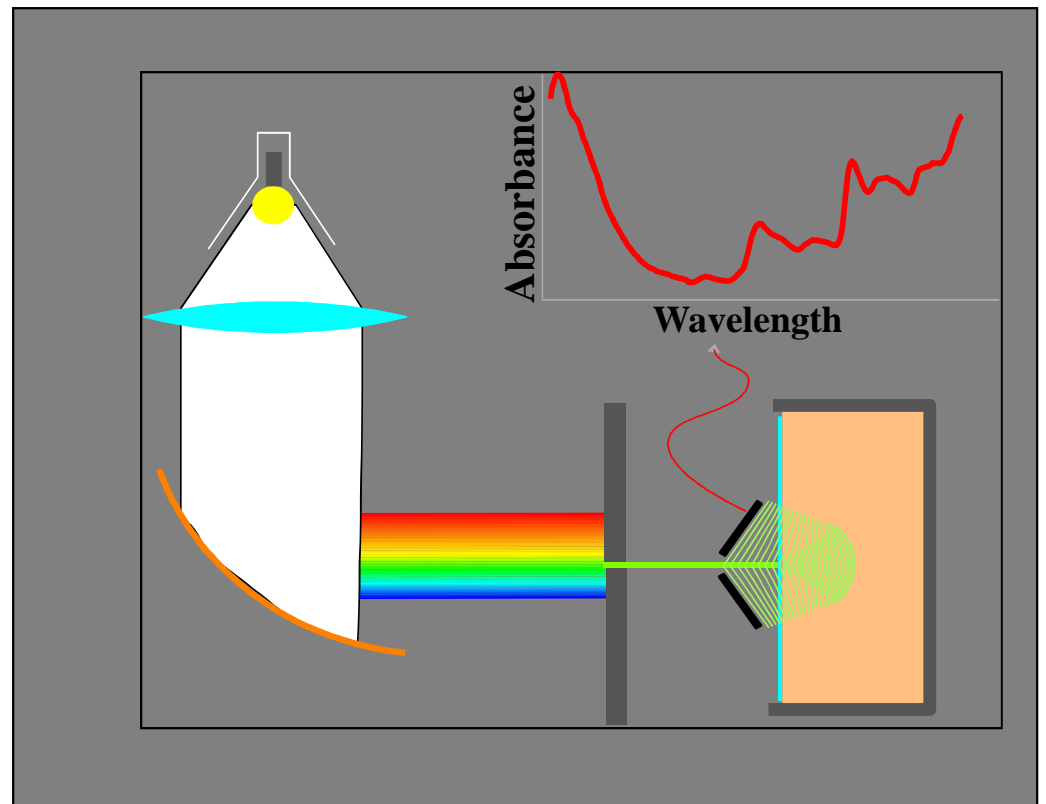


Solutions

**Rapid methods for estimation
of energy values of feedstuffs
for pigs**

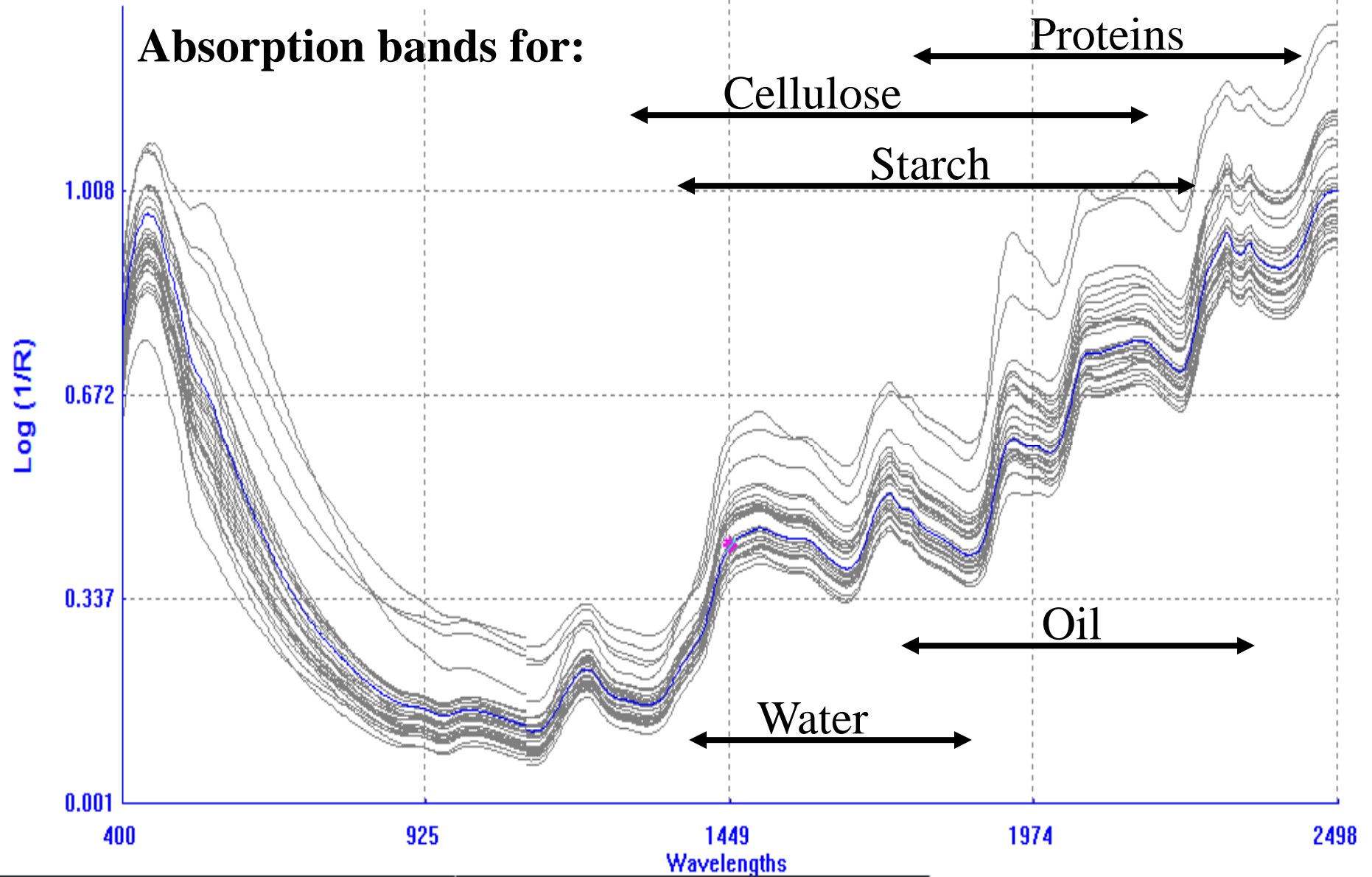


Near Infra-red Reflectance Spectroscopy



Position 1 Sample number 01

Spectra of 30 Samples Dried Distillers Grains



X = 1450 Y = 0.42417508

NIR region

Absorption by stretching - bending

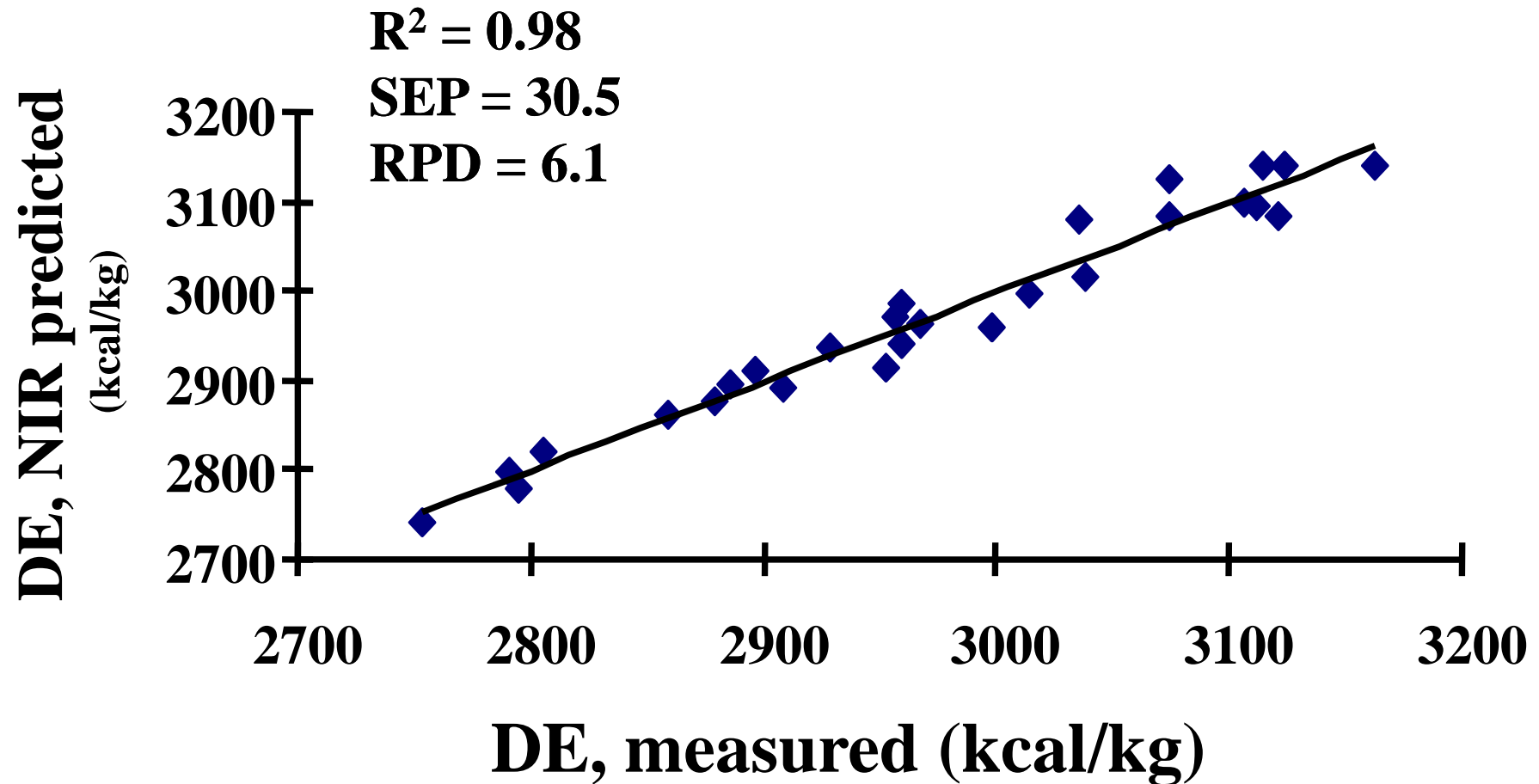
Position 1 Sample number 01

Position 2 Sample number 02

Position 3 Sample number 03



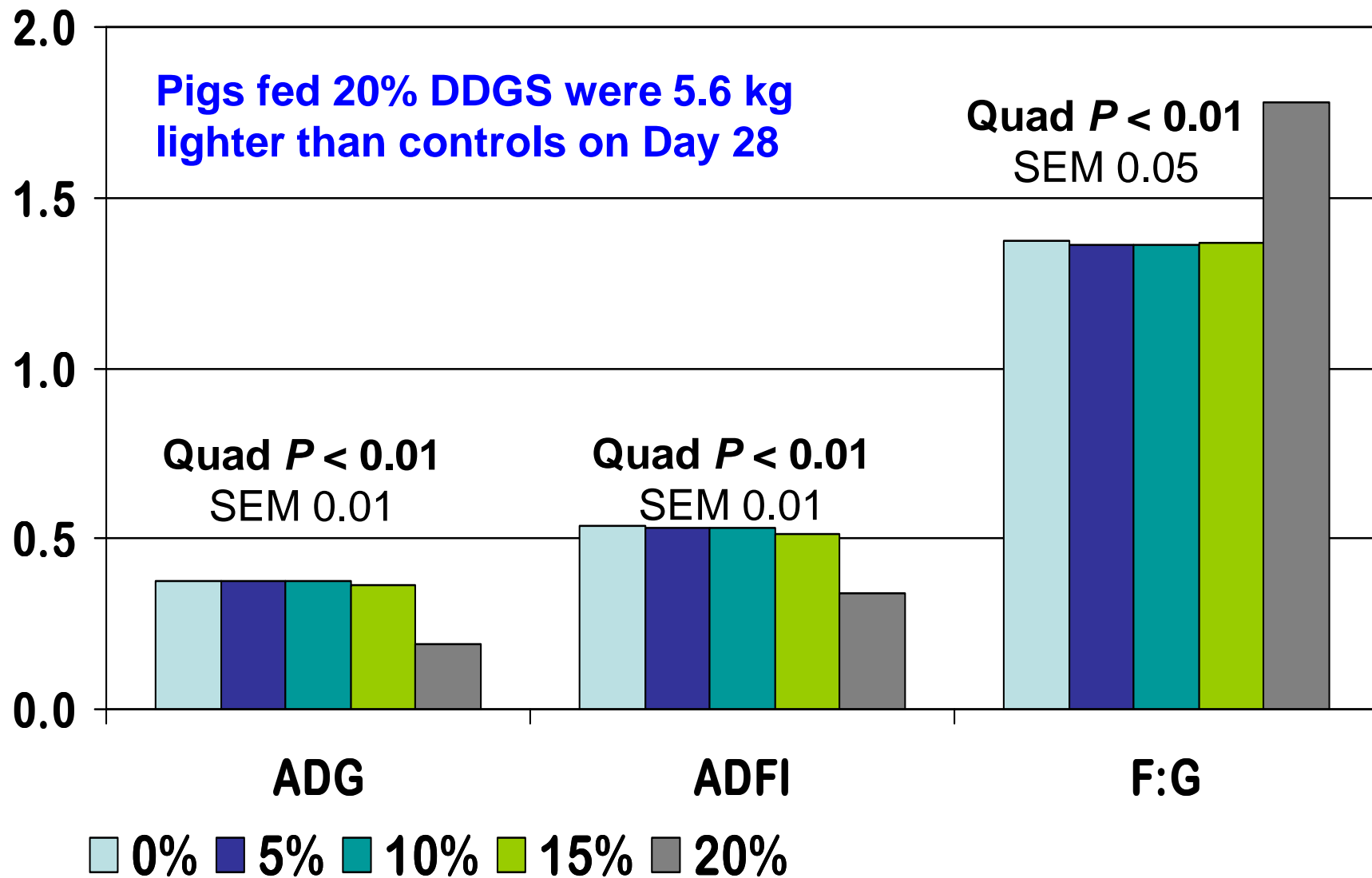
Calibration DE – Within feedstuff (barley)



(Zijlstra et al., 2010)



Wheat DDGS for Weaned Pigs





Canola

aka low glucosinolate, low erucic acid rapeseed
Canola seed contains >40% canola oil

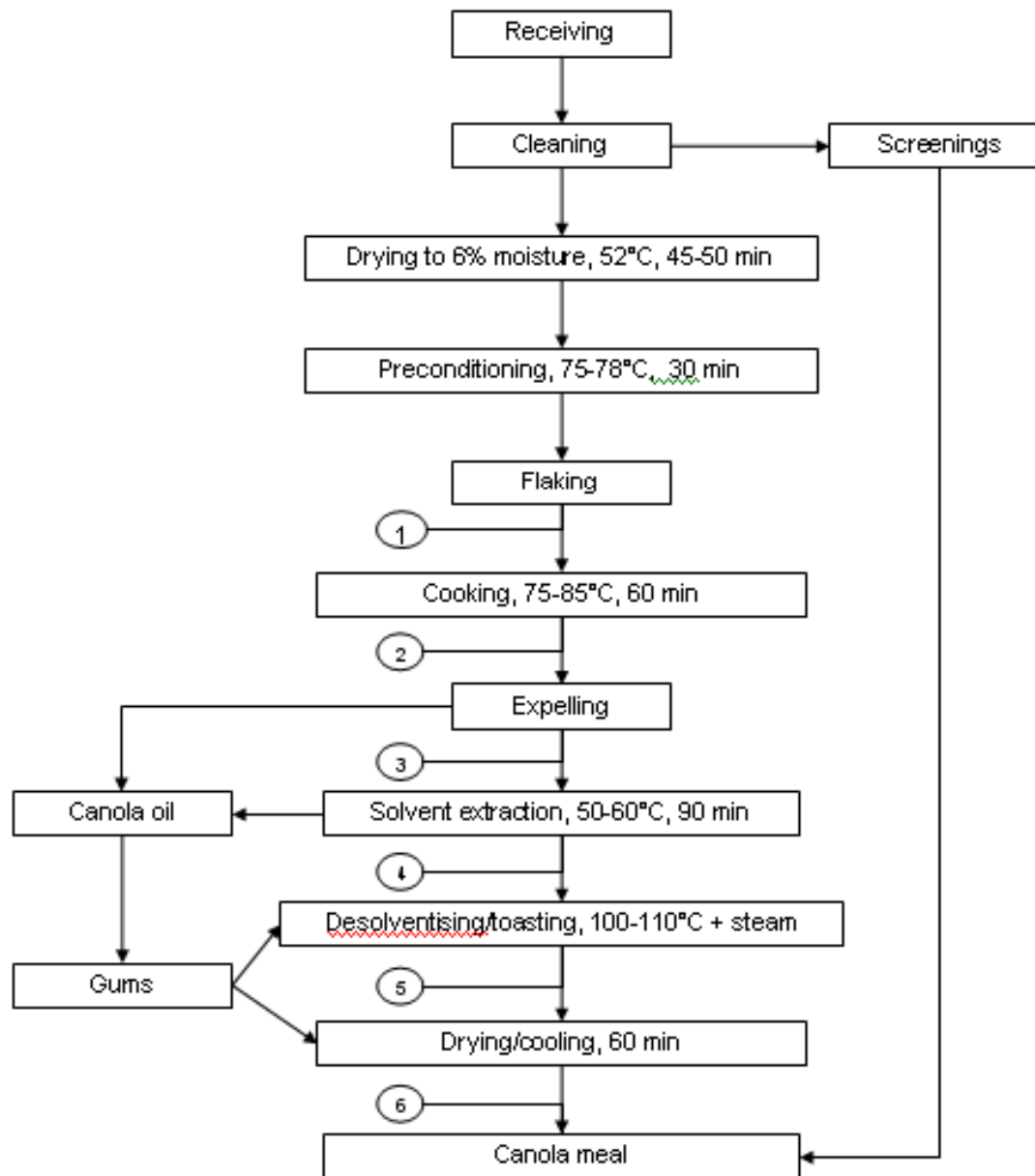
- **Solvent oil extraction**
 - Canola meal
 - 2-stage; hexane
- **Expeller oil extraction**
 - Expeller-pressed canola meal
 - Conditioning
- **Cold press oil extraction**
 - Canola press cake
 - Without conditioning





Canola Oil Production

Co-product Canola Meal

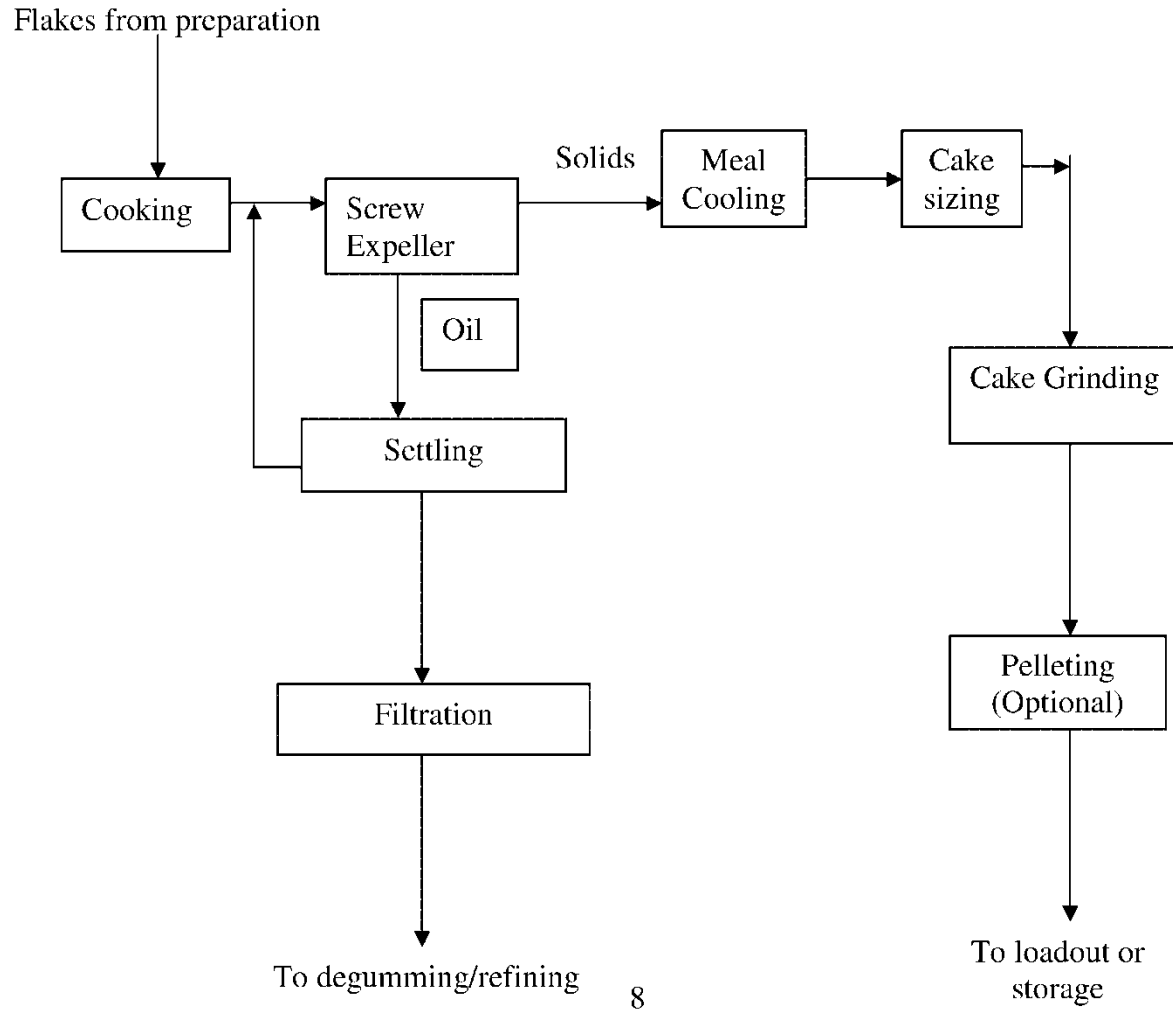




Canola Oil Production

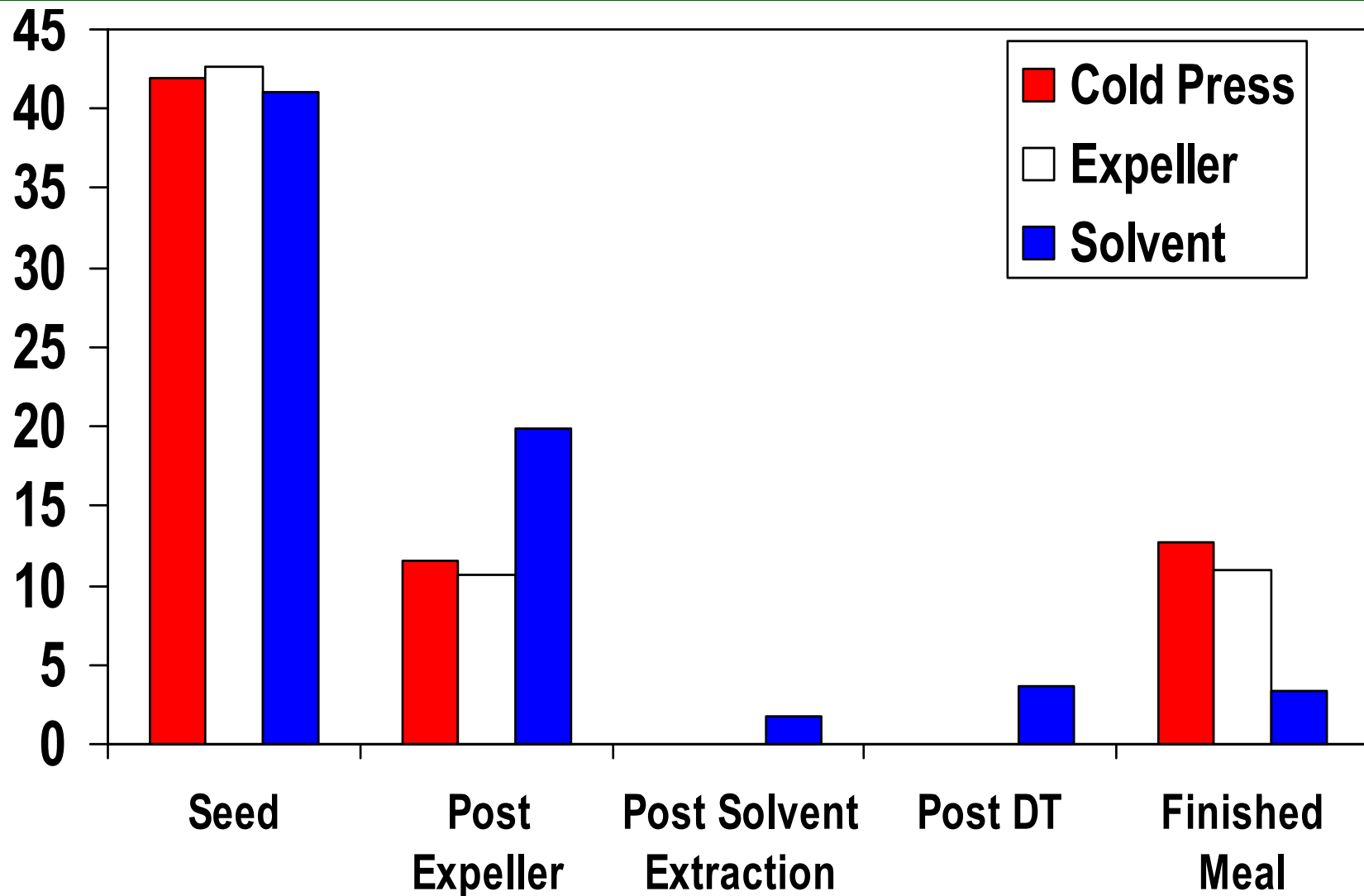
Co-product Expeller-Pressed Canola Meal

Figure 2: Pre-treated Steam Expeller





Residual Oil



(Spragg and Mailer 2007)



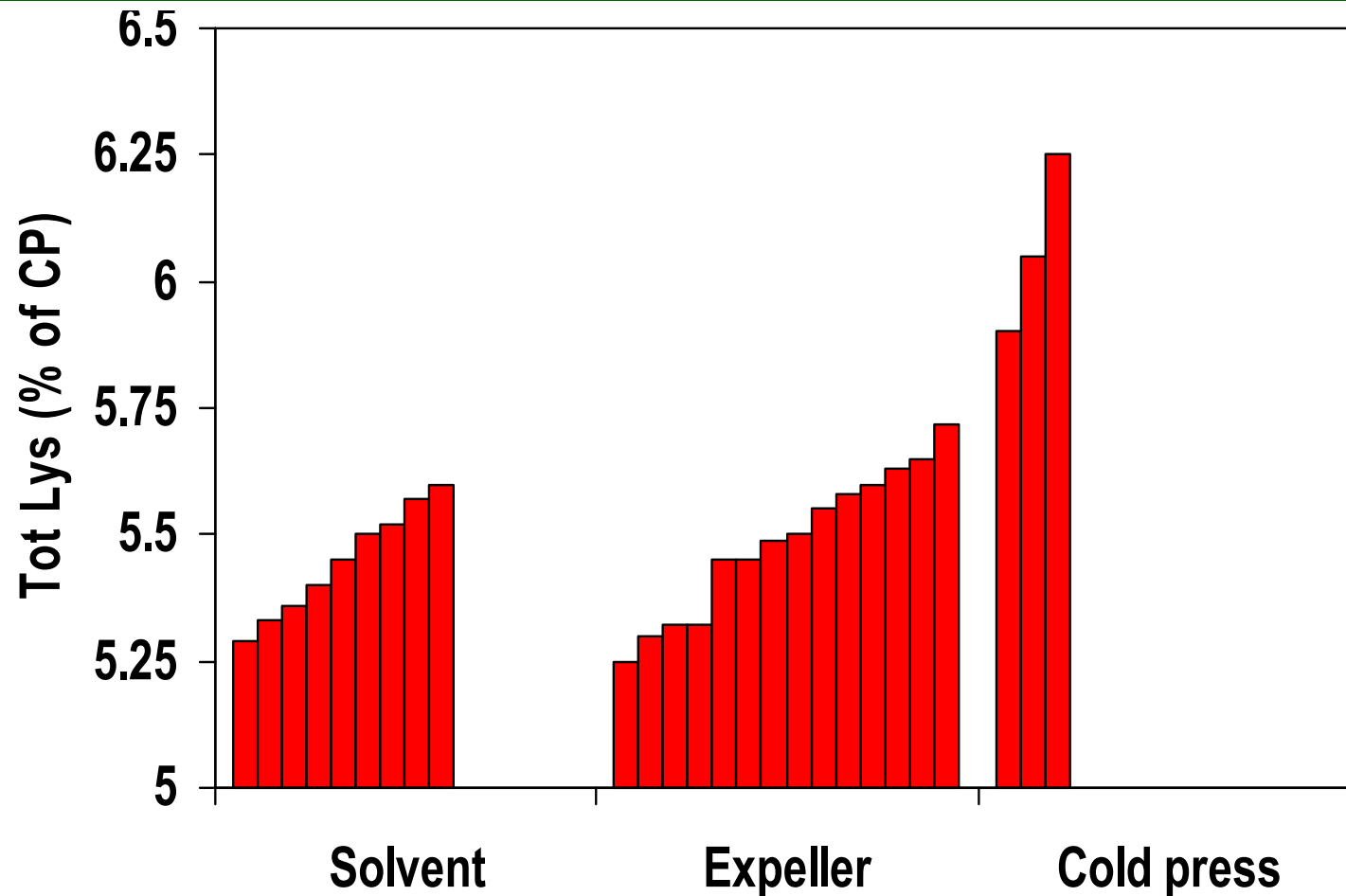
Variability in Characteristics

Item, as is	Average	SD	Lowest	Highest
CP, EXP	36.3	2.62	31.6	41.7
% CM	37.3	1.87	33.3	42.5
EE, EXP	11.1	1.55	8.5	17.0
% CM	3.4	0.7	1.8	4.8
NDF, EXP	24.1	1.88	20.9	28.1
% CM	24.1	0.90	21.7	27.2
Glucos., EXP	5.26	1.72	2.36	8.92
μmol/g CM	1.73	0.79	0.49	3.09

(Spragg and Mailer 2007)



Variability in Lys



Reactive LYS

76.5%

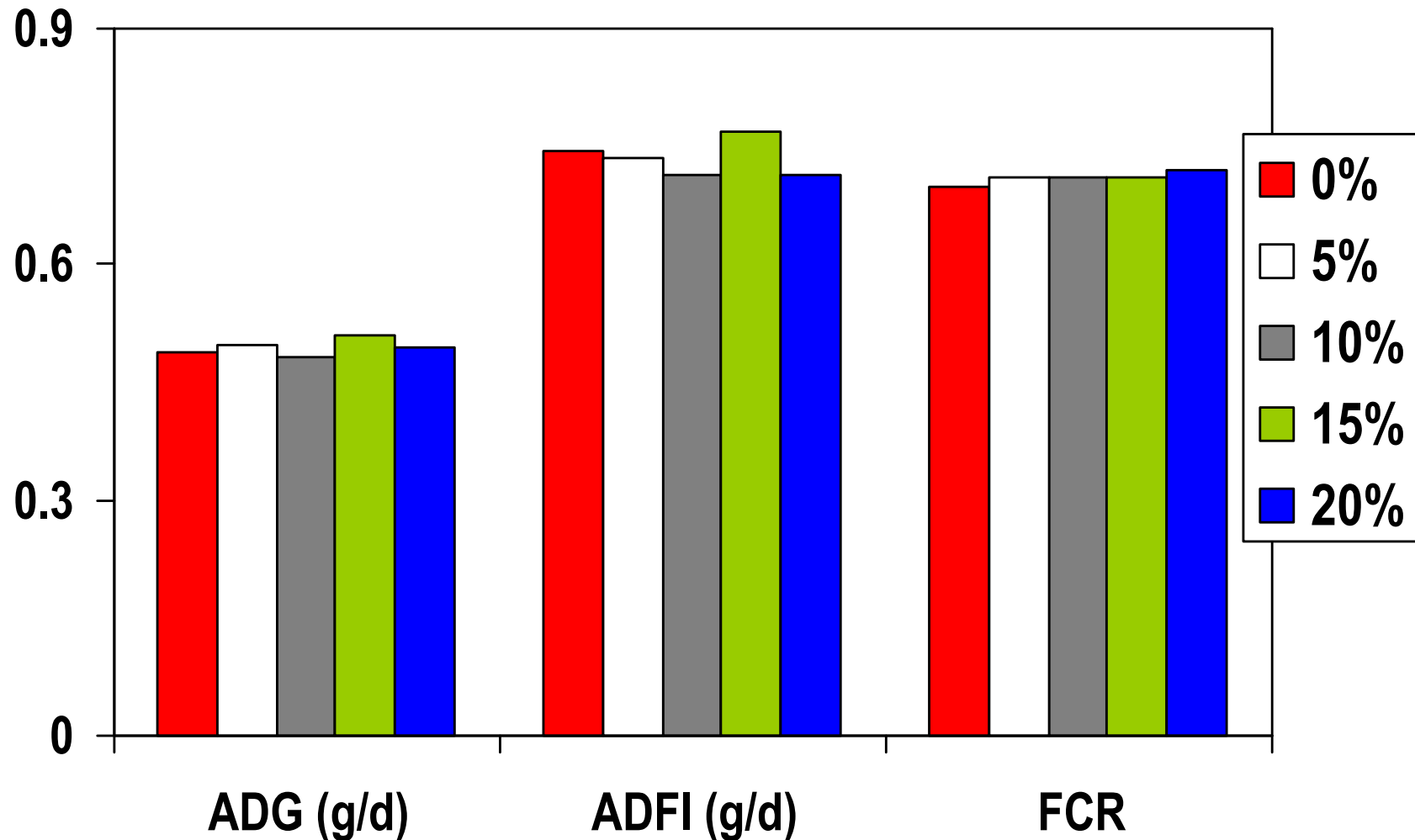
79.0%

86.1%

(Spragg and Mailer 2007)



Solvent-Extracted Canola Meal for Weaned Pigs

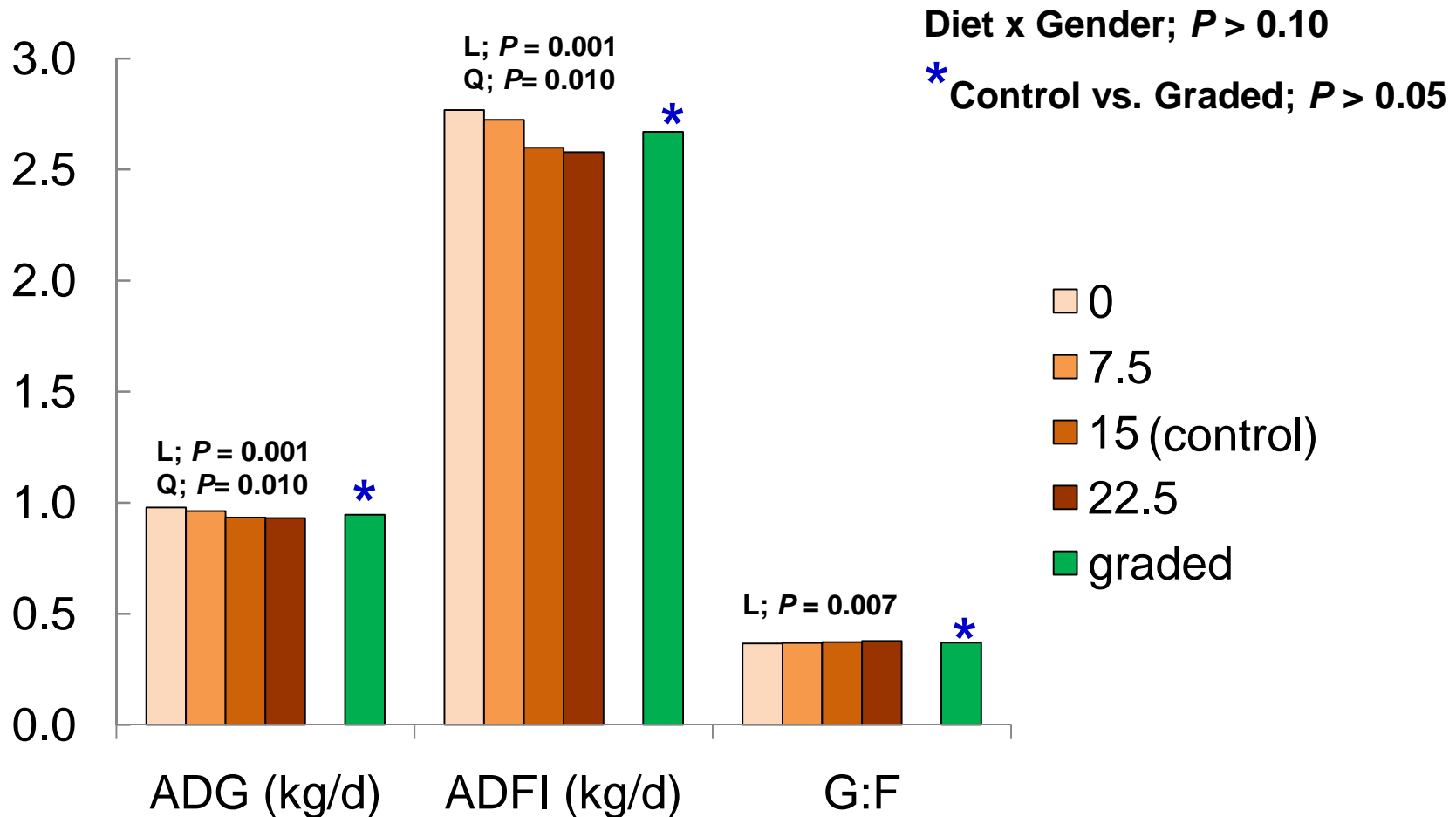


Canola meal replaced soybean as protein source for weaned pigs
Diets formulated using NE and SID AA

(Landero et al. 2010)

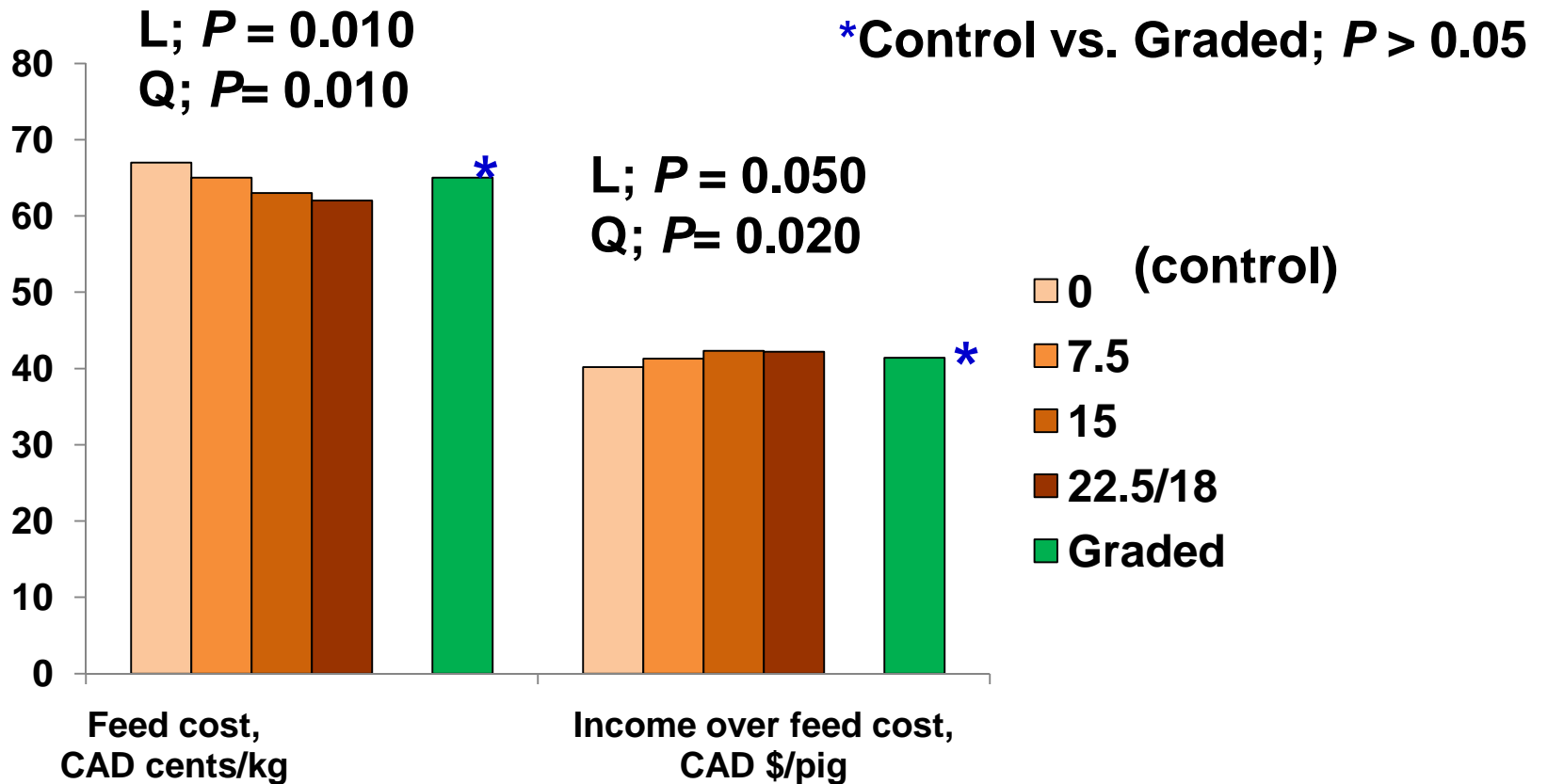


Expeller-Pressed Canola Meal Grower-Finisher Pigs





Expeller-Pressed Canola Meal Feed Cost; Grower-Finisher Pigs



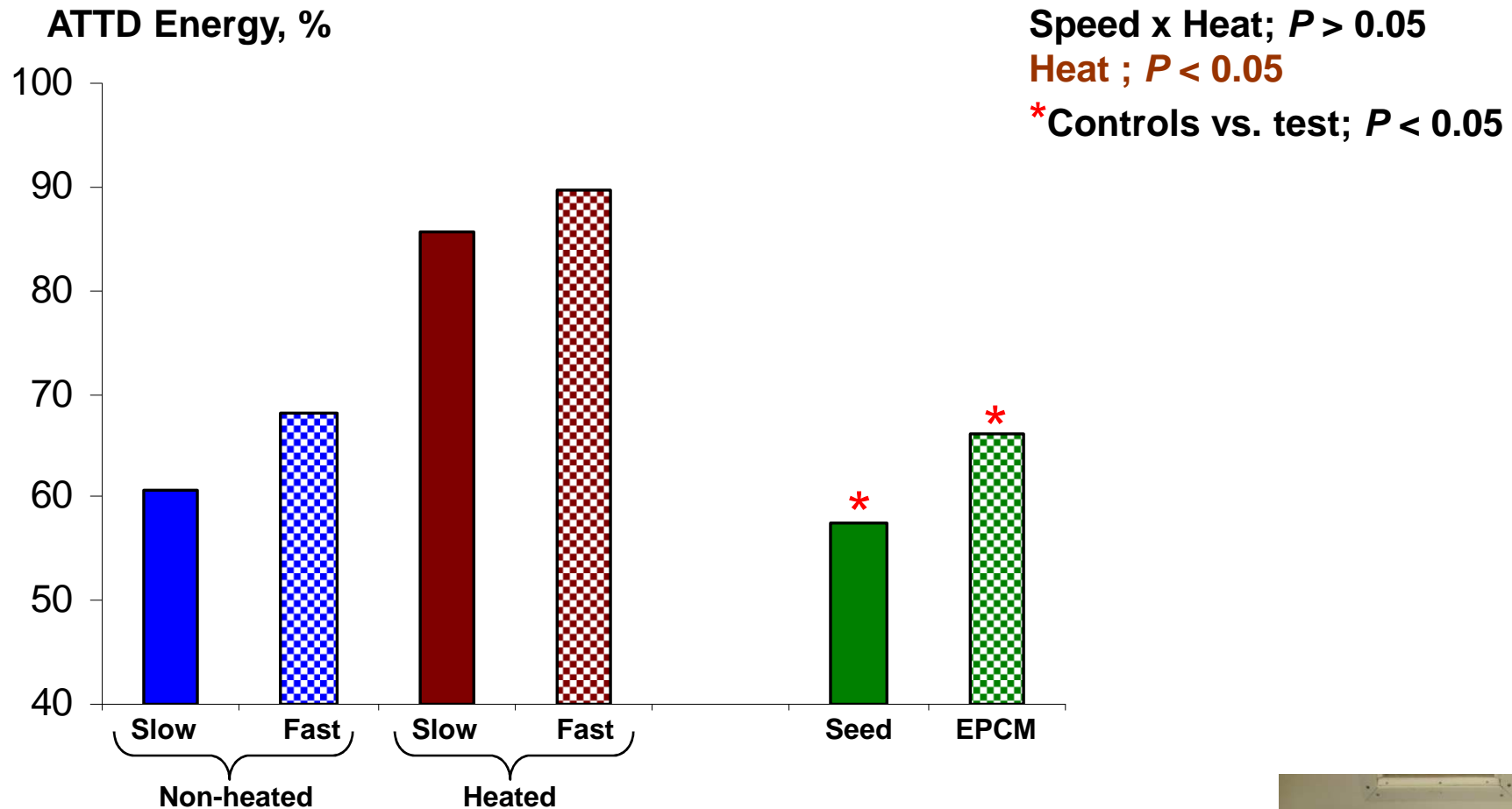
Item	EPCM, %					SEM	P- value	
	0	7.5	15	22.5/18	Graded [†]		L	Q
Carcass weight, kg	95.7	94.8	93.8	93.1	94.8	0.87	0.02	0.01

Dressing percentage reduced due to higher fiber; market pigs heavier

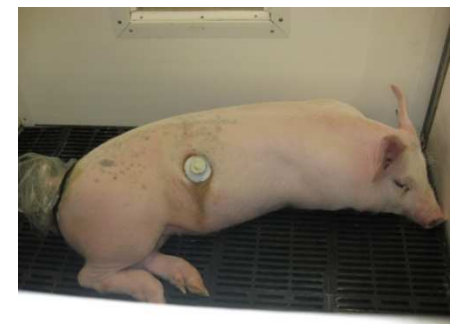


Cold-Pressed Canola Cake

ATTD of Energy

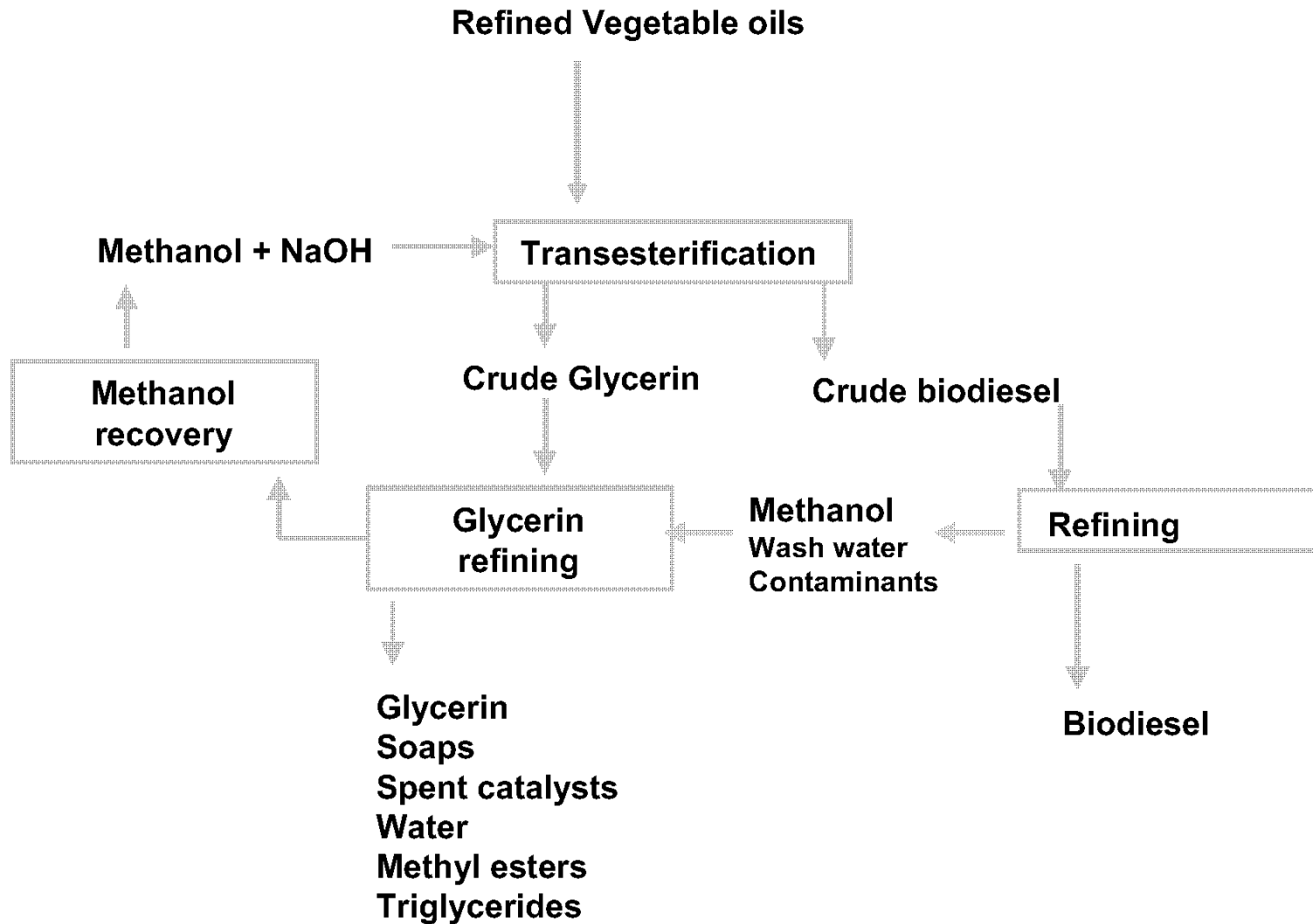


Fat digestibility increased by heat application (Dänicke et al., 1998; Mujahid et al., 2003)





Crude Glycerol



Crude glycerol may contain excess Na or K and residual methanol



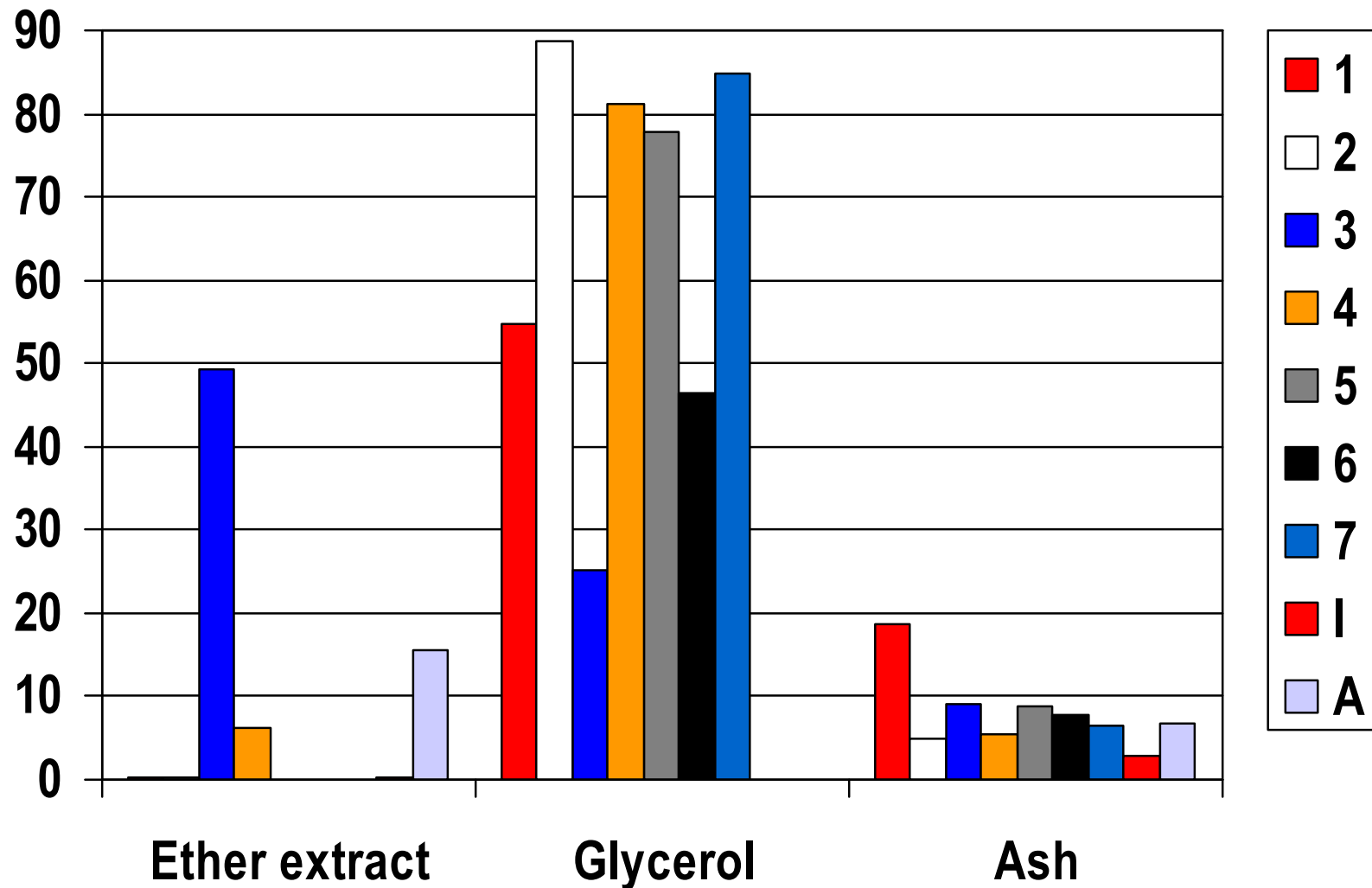
Crude Glycerol



Crude glycerol also has logistical considerations



Crude Glycerol - Characteristics

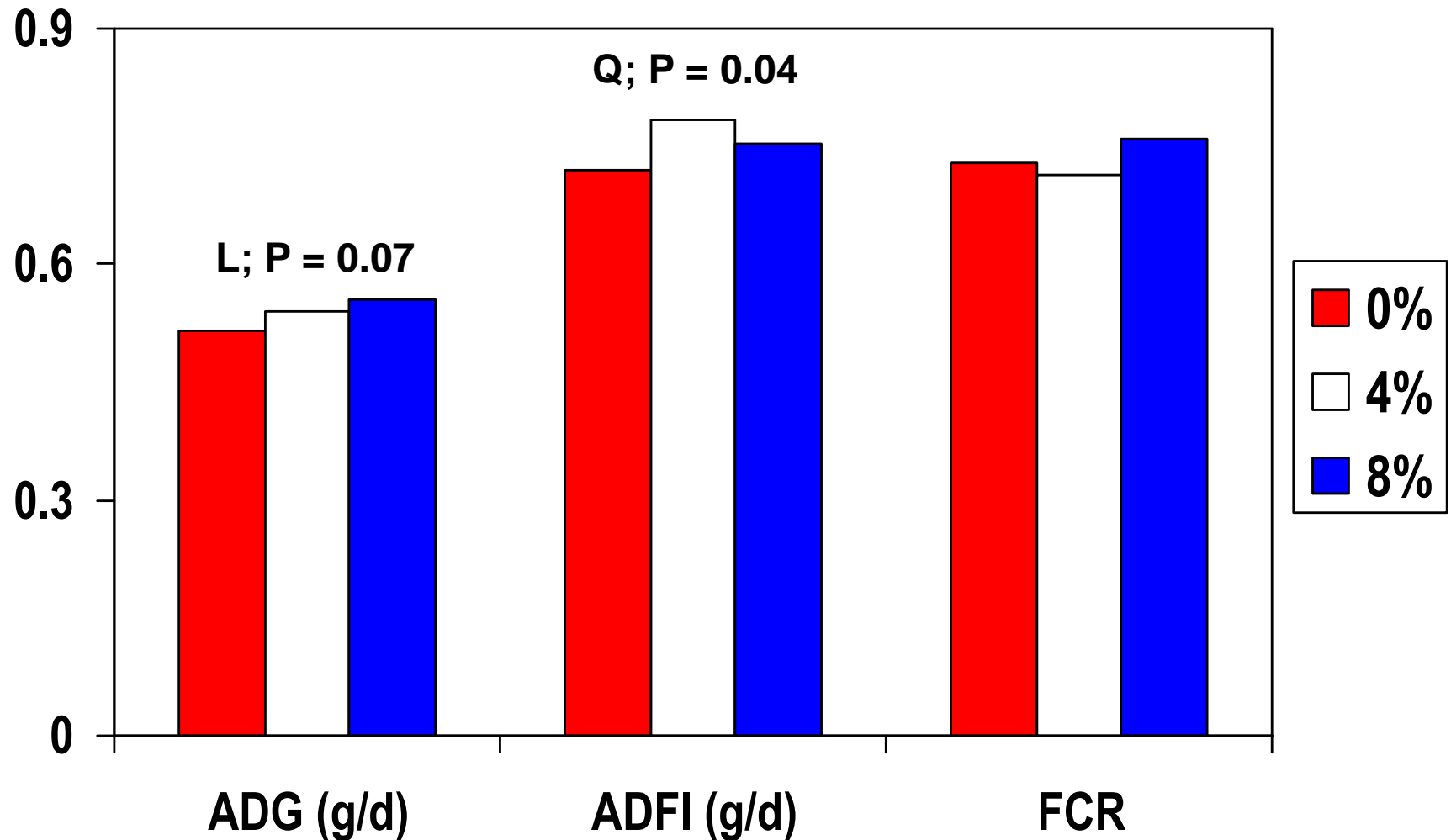


Crude glycerol may contain excess Na or K and residual methanol

(Kijora and Kupsch 1996; Lammers et al. 2008; Zijlstra et al. 2009)



Crude Glycerol Weaned Pigs



Crude glycerol replaced wheat as energy source for weaned pigs

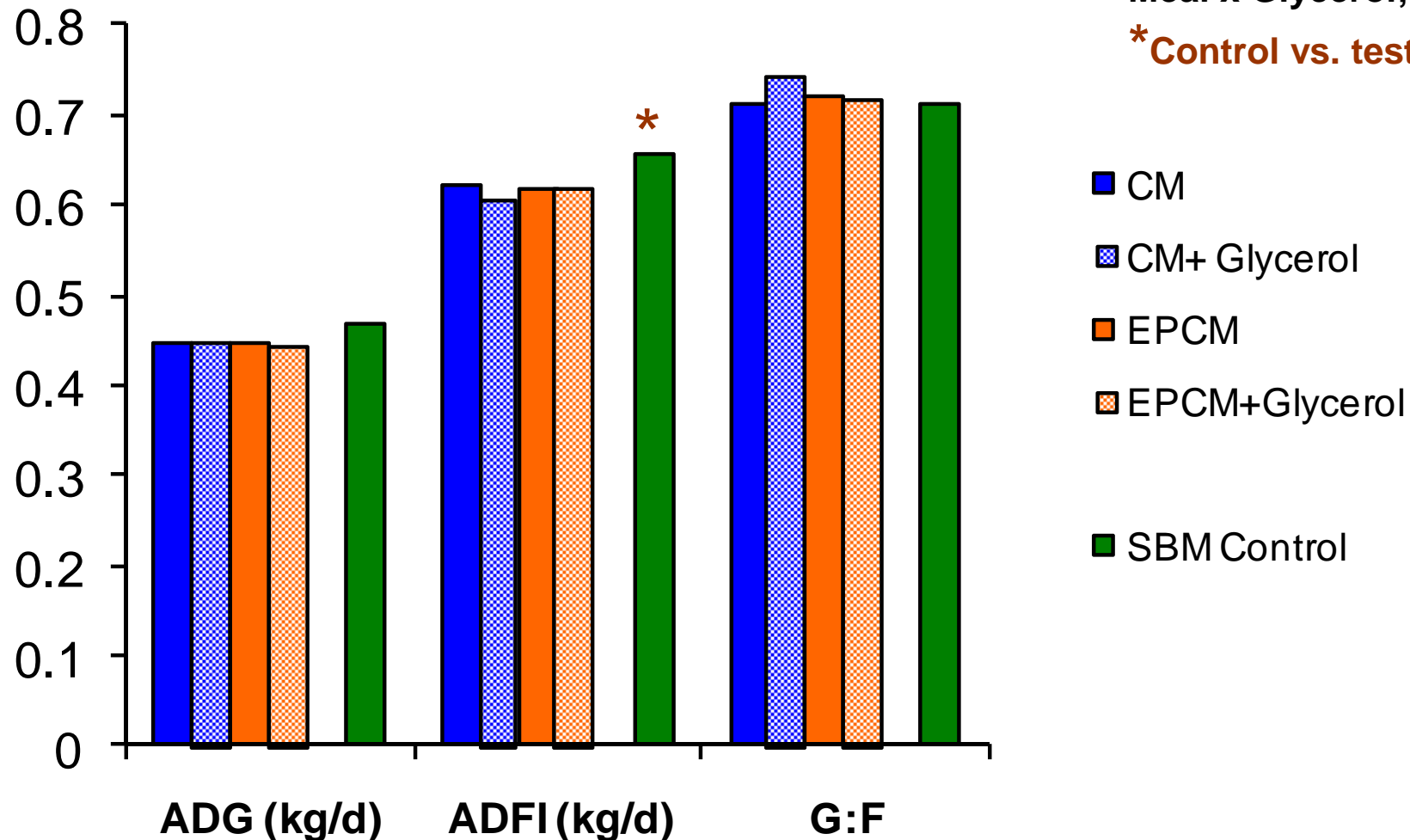
(Zijlstra et al. 2009; Can J Anim Sci)



Canola Co-Products Weaned Pigs

Meal x Glycerol; $P > 0.05$

*Control vs. test; $P < 0.05$



Canola meal partially replaced SBM and wheat

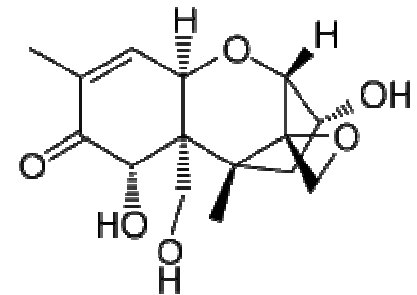
Crude glycerol replaced wheat as energy source for weaned pigs

(Seneviratne et al. 2010)



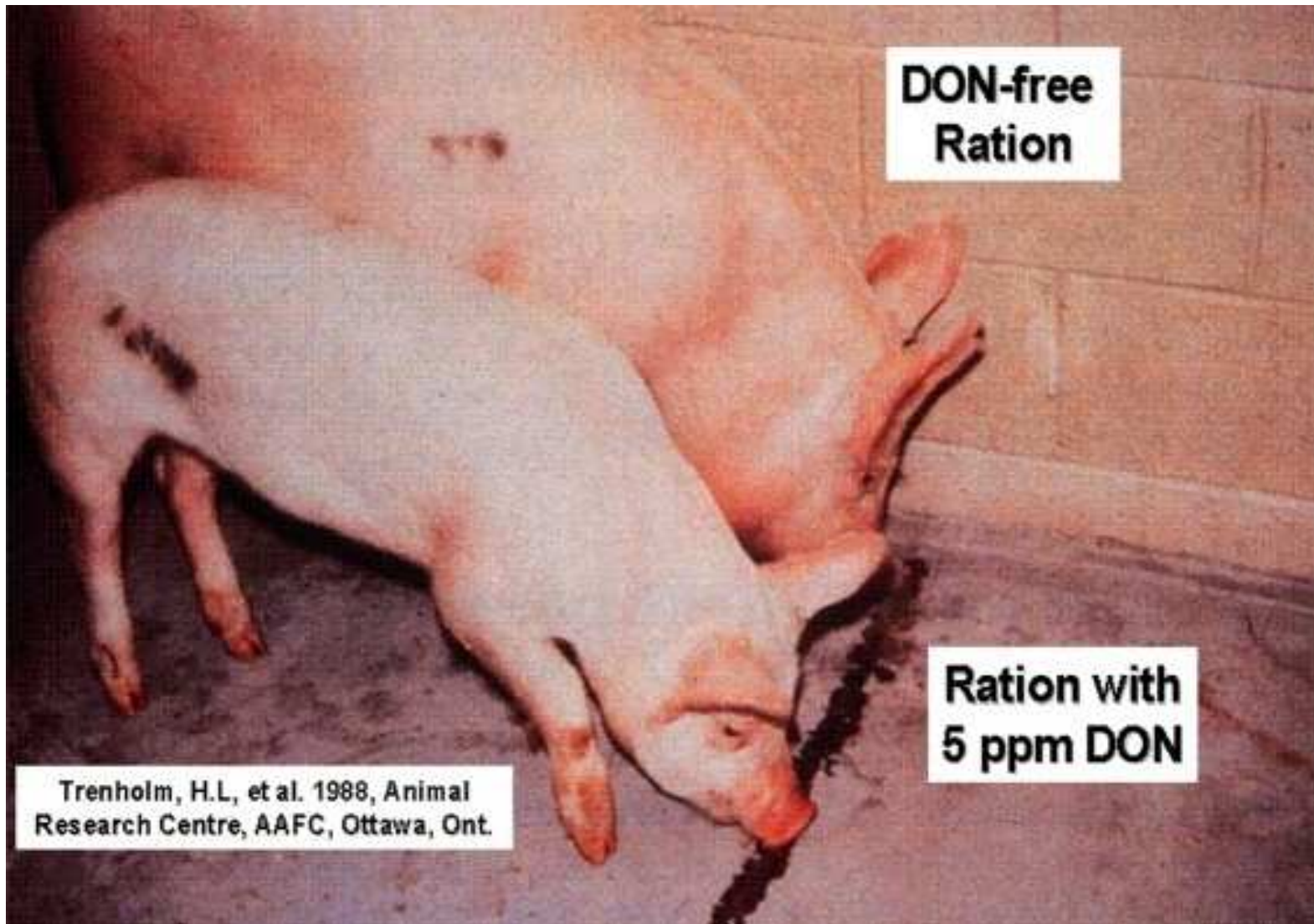
Mycotoxins

- **Deoxynivalenol (DON) aka vomitoxin**
 - Produced by fungi, e.g., *Fusarium graminearum*
- **Agricultural products contaminated with DON**
 - Corn, barley, wheat, oats and rye
 - Rice, sorghum and triticale can also be infected
- **DON survives production process**
 - Thus, concentrates like nutrients
- **Pigs extremely sensitive (1 ppm)**
 - Only concern in wet years





DON Effects





Corn DDGS and Pork Quality

- High in unsaturated linoleic acid
- Feeding DDGS may soften pork fat
- Canada is a large pork exporter
- Packers concerns:
 - Loin firmness
 - Bacon slices may stick and gel together
 - Sausage may appear oily, runny
 - Reduced pork shelf life
- Genotype and gender exacerbate the problem



Corn DDGS Withdrawal Rates

1. 0, 0, 0, **0, 0%**
2. 30, 30, 30, **30, 30%**
3. 30, 30, 30, **20, 20%**
4. 30, 30, 30, **20, 10%**
5. 30, 30, 30, **20, 0%**

D21

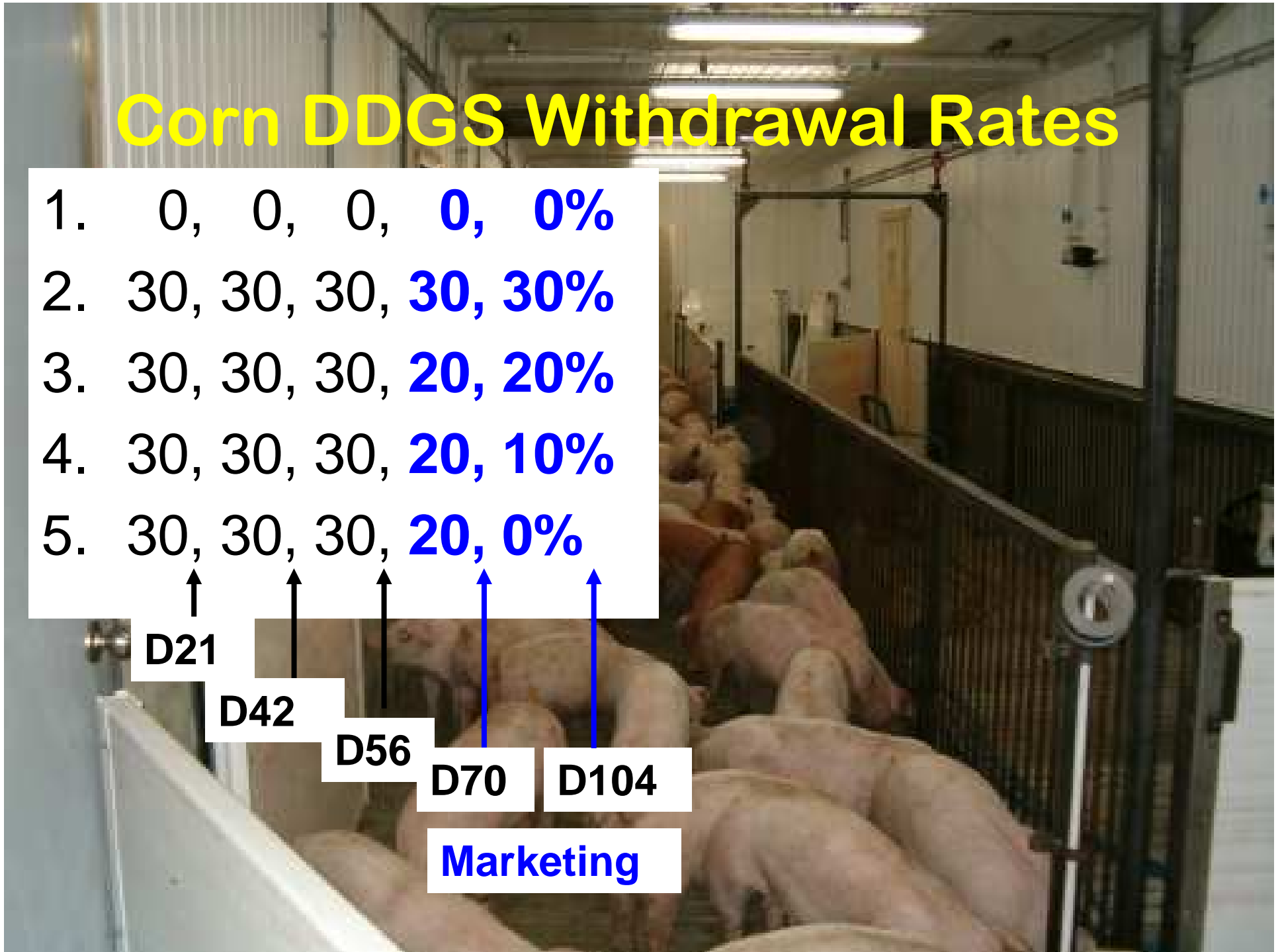
D42

D56

D70

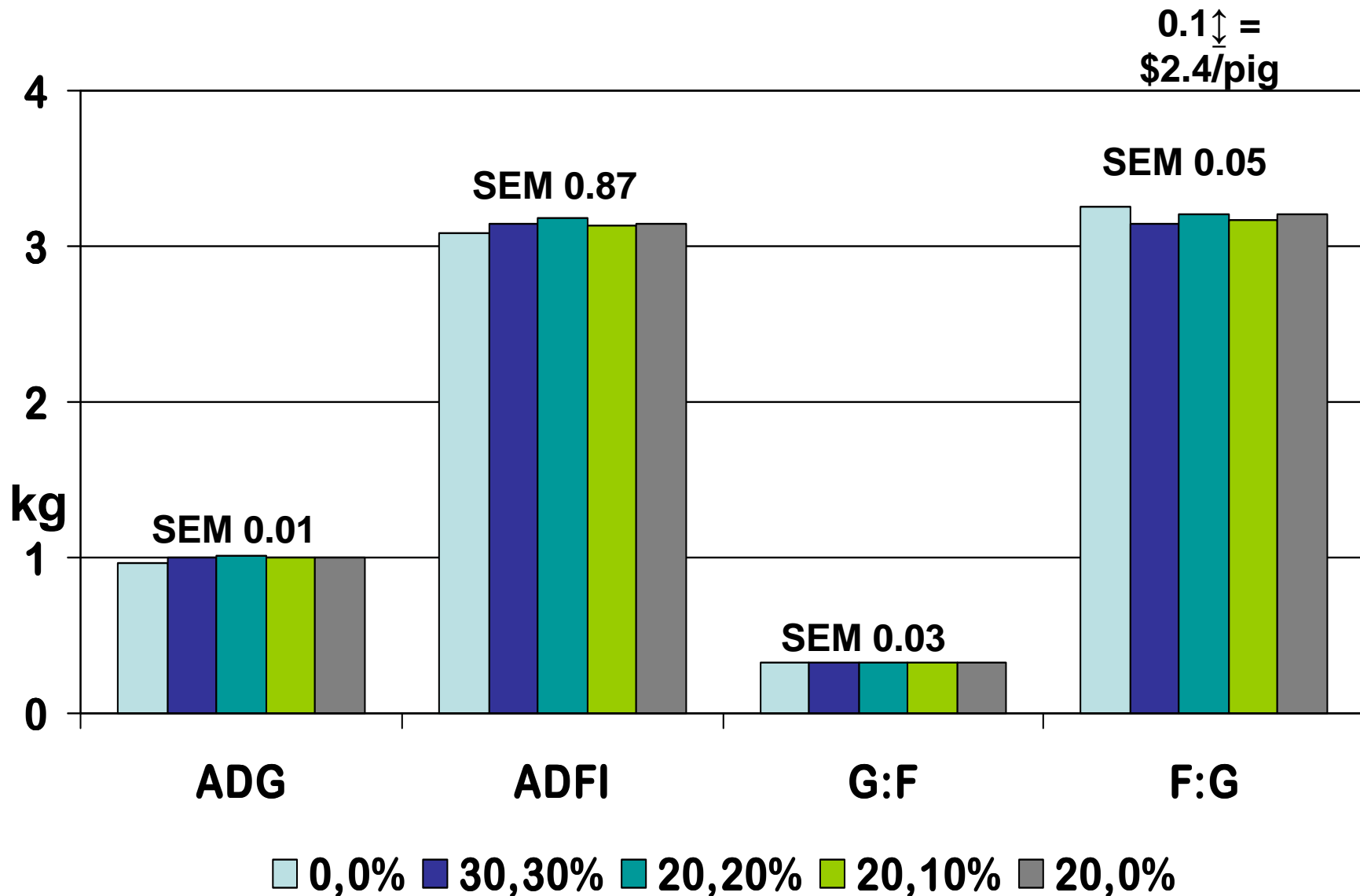
D104

Marketing



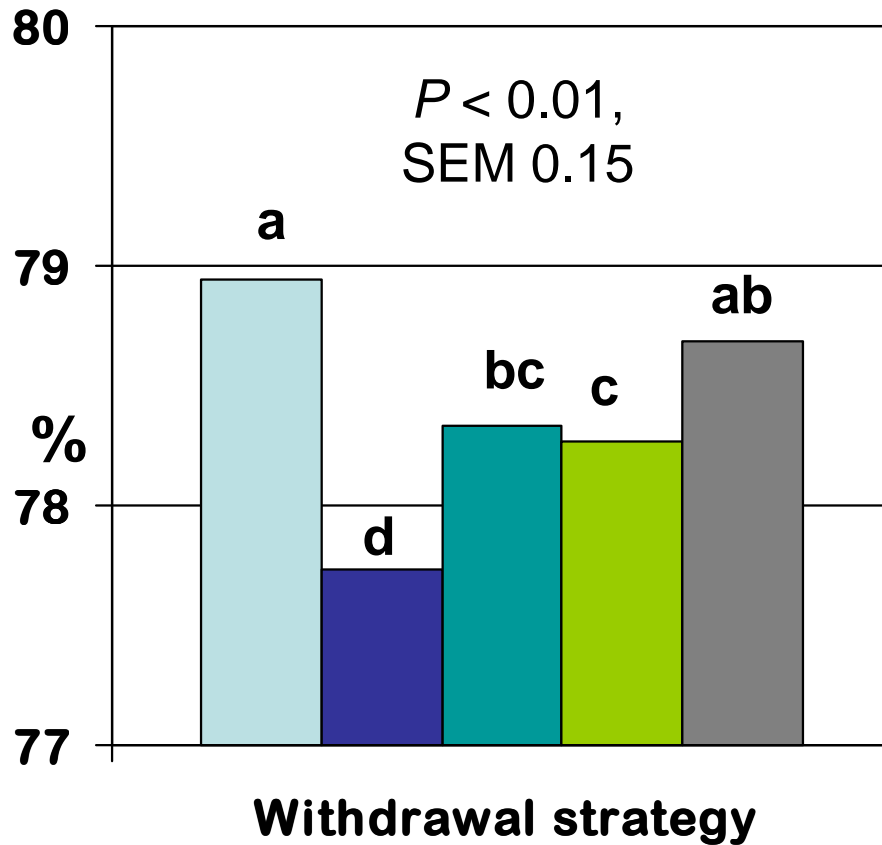


Corn DDGS Withdrawal Rates on Hog Growth Performance





Corn DDGS Withdrawal on Dressing %

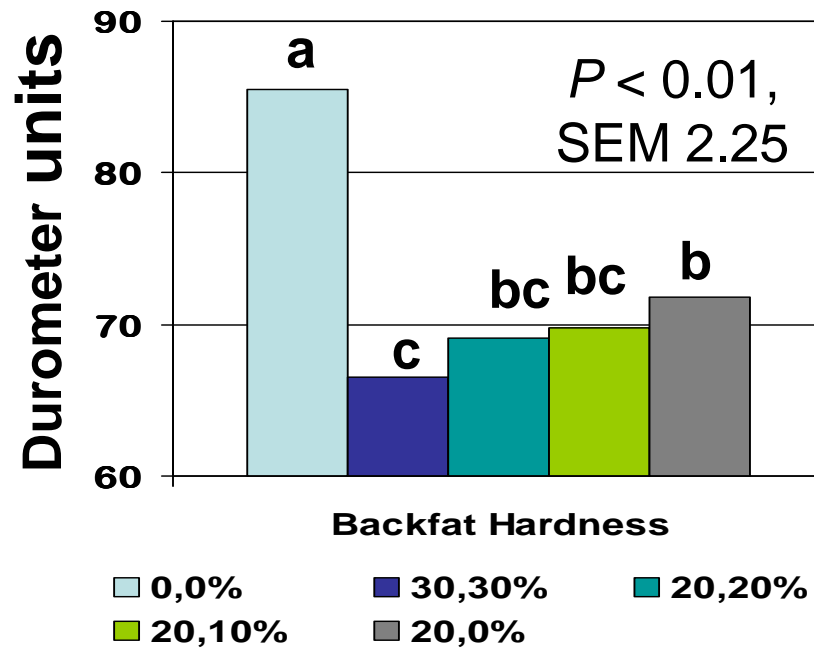


0,0% 30,30% 20,20%
20,10% 20,0%

- For each 10% DDGS dressing declined 0.4%
- **Negative effect of fiber**
- Withdrawal strategies mitigated the problem

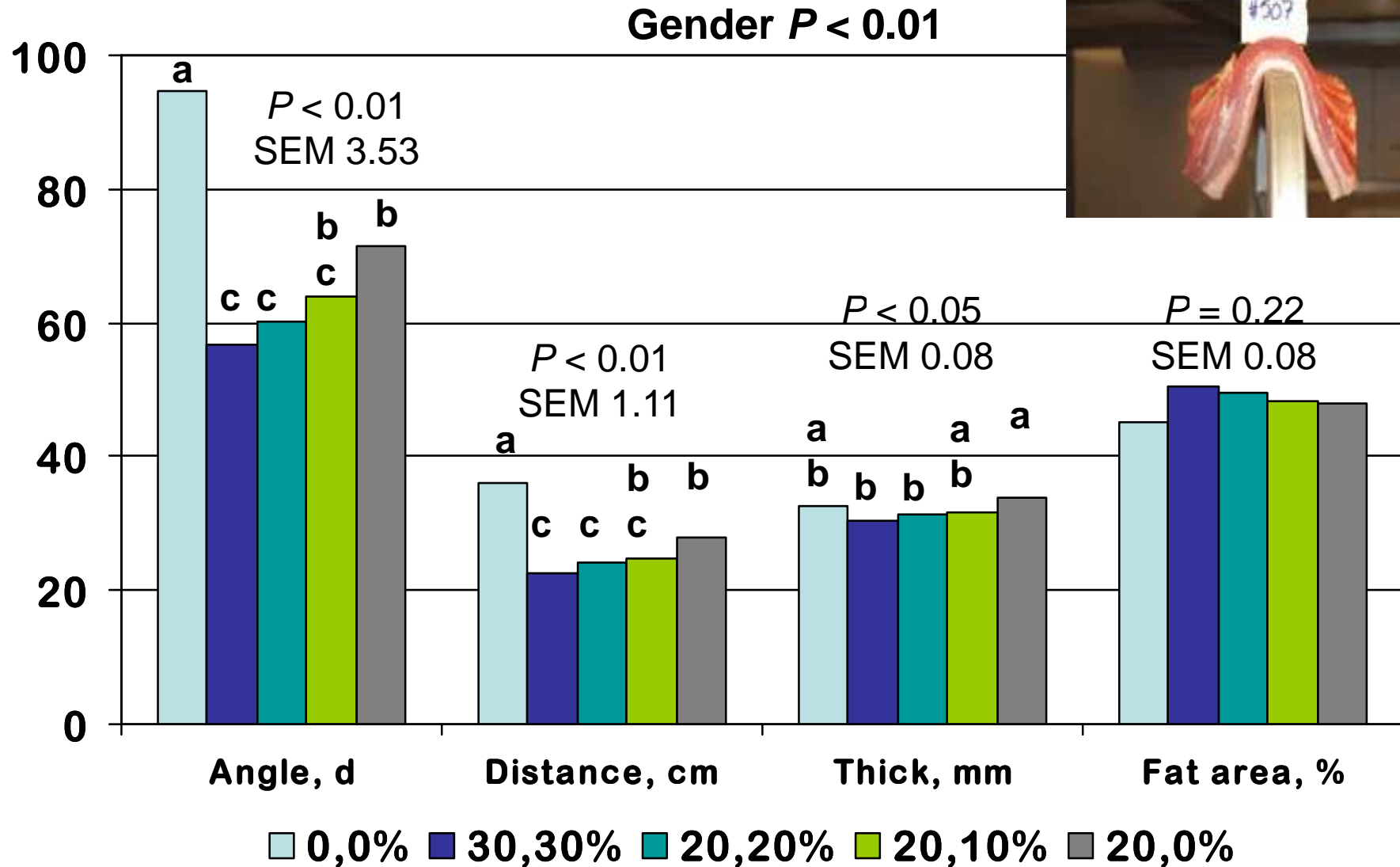
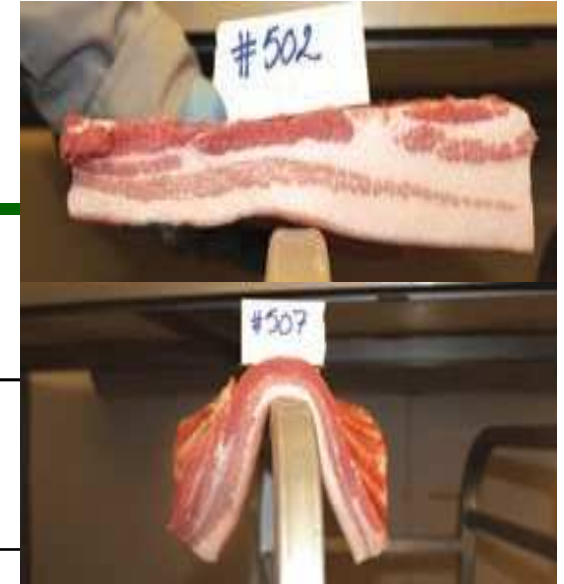


Corn DDGS Withdrawal Rates on Backfat Hardness



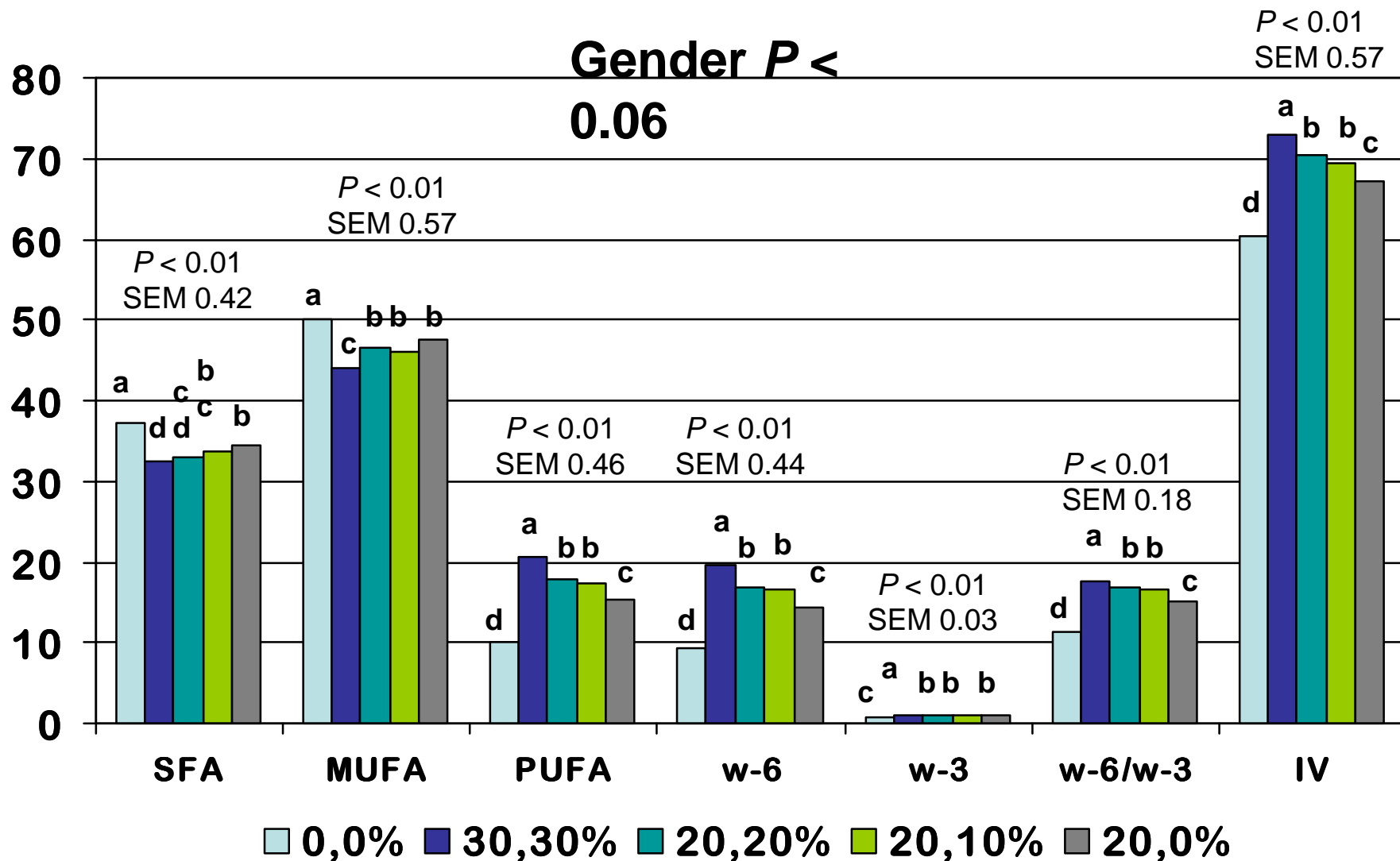


Corn DDGS Withdrawal on Belly Measurements





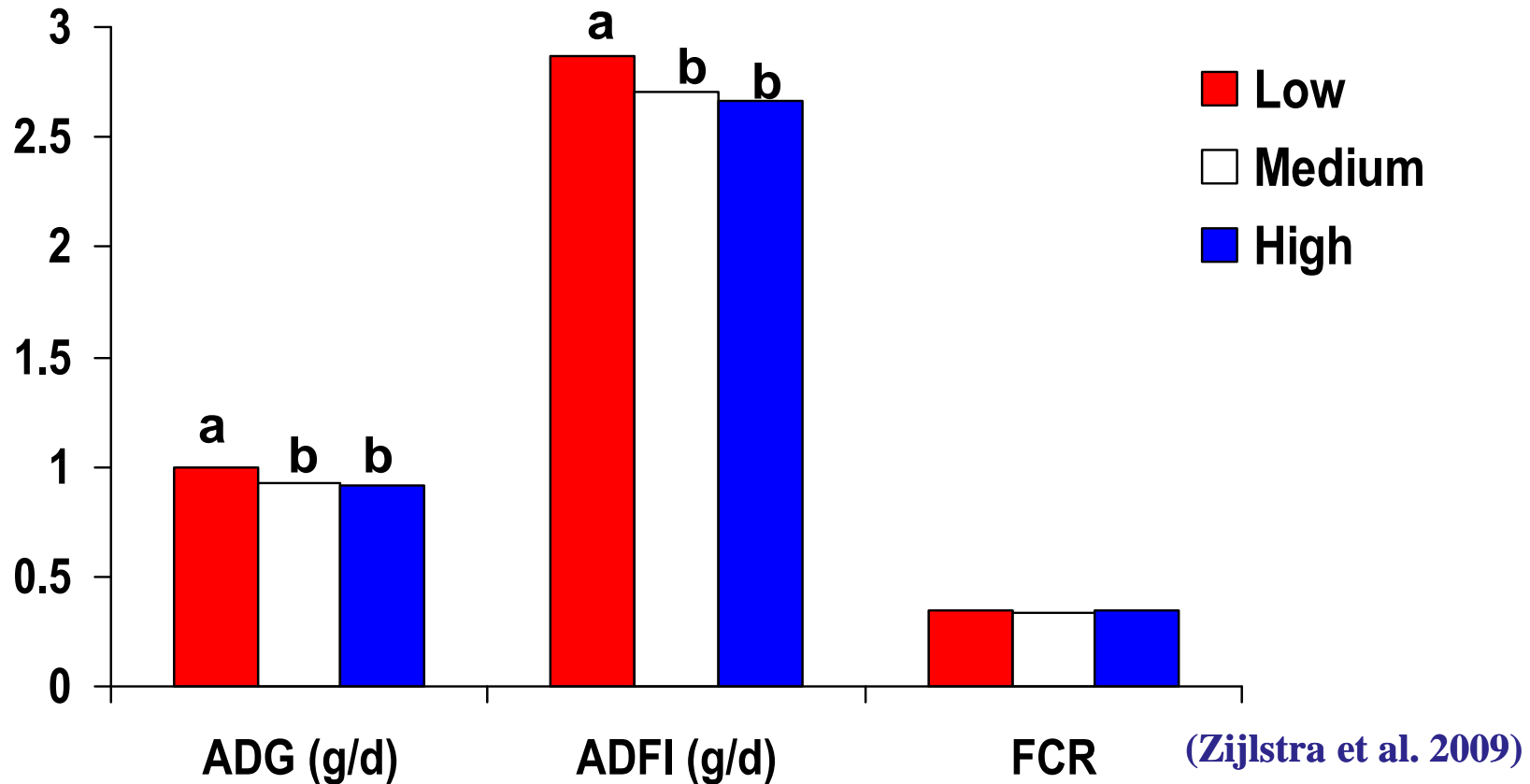
Corn DDGS Withdrawal Rates on % Belly Fatty Acid Composition





Validation studies

Grow-finish; co-product inclusion



Variable	Low	Medium	High
Feed costs, CDN\$/kg gain	0.842 a	0.788 b	0.747 b
Income over feed, CDN\$/pig	39.5 a	39.9 a	42.4 b



Summary and Conclusions

- **Biofuel Co-Products**
 - Are important feedstuffs
 - Manage risk with proper FQE
- **Variability in Quality**
 - Is large; will be important to manage
- **Specific Risks**
 - Mycotoxins & residues, occasionally important
 - Pork quality, is affected but payment might not be
- **Conclusion**
 - Biofuel co-products reduce feed costs/pork, but also provide challenges to achieve cost-effective, predictable growth, carcass characteristics and pork quality



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Evaluation and Use of Co-Products from the Biofuel Industry in Pigs

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Swine nutrition research

- Basic carbohydrate nutrition
- Feedstuff development
- Rapid feed quality evaluation

