





Performance Evaluation of Low Frequency Equipment for Livestock Identification



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http://www.ukas.org/testing/schedules/Actual/4262Testing Single003.pdf





EU legislation:

Refers to international standards:

ISO 11784:	identification code structure
ISO 3166:	codes for country of origin
ISO 11785:	low-frequency RFID technical concept

Sets performance requirements (in terms of tag reading distances): 50cm for all types of tag by static readers 20cm for ruminal boluses by portable readers 12cm for eartags by portable readers

Defines who may demonstrate conformity with these requirements: ISO 17025 accredited laboratories.

See also

http://www.iso.org/iso/resources/conformity_assessment/mechanisms_for_performing_conformity_assessment.htm





12 RFID readers submitted for type approval testing from 5 manufacturers:

- AgridentAPR / AWR / ASRAllflex2530 / 4060Edit IDHiPR 603AGallagherHR1 / HR3 / R / BR
- Shearwell SDL400 / SDL130

15 sets of 5 identifiers each from 9 manufacturers drawn from batches of 50 samples submitted for type approval testing:

- EM 4305 34 / 22mm GETs
- EM 4569 Ø30mm air-coil
- NXP HTS Ø25 (2) / 30mm air-coils; 50 / 34 / 22 / 12mm GETs
- TIRIS Ø25mm air-coil; 32 / 23mm GETs
- Rumitag Ø25 / 30mm air-coils





Physics: Activation field generation

Reader drives alternating current (134.2kHz) through a loop antenna to create a pulsed, low-frequency magnetic field of strength:

$$H = \frac{INa^{2}}{2(a^{2} + r^{2})^{3/2}} \approx \frac{INa^{2}}{2r^{3}} \text{ when } r >> a$$

where H = magnetic field strength [A.m⁻¹] I = current in the loop antenna [A] N = number of turns in the loop antenna a = radius of loop antenna [m] r = distance from loop center, perpendicular to loop plane [m] NB: $1/r^3$ implies 60dB/decade reduction of H with distance

Emissions legislation limits *H* to 66dBµA/m at 10m (126dBµA/m at 1m) Appendix 9, ERC REC 70-03, 2 June 2009





Physics: Tag activation

Alternating magnetic flux from the reader loop antenna which passes through the tag coil antenna induces a voltage across its terminals:

 $V = 2\pi f N S Q \mu_0 H \sin \alpha$

where $2\pi f$ = frequency of alternating magnetic field [s⁻¹] N = number of turns in the tag coil antenna S = area of tag coil antenna [m²] Q = tag antenna resonant circuit quality factor μ_0 = permeability of free space [N.A⁻²] H = magnetic field strength [A.m⁻¹] ($\mu_0 H$ = magnetic flux density) sin α = sine of angle between magnetic field and plane of tag = 1 when α = 90° i.e. field perpendicular to tag coil

Induced voltage is maximised when the reader and tag antennae are parallel – optimum orientation.





Electrical engineering: Data transfer

Data encoded in the tag's integrated circuit are returned to the reader by one of two protocols:

Full-duplex B (FDX-B):

Reader field provides carrier and clock signals for the tag;

Tag data modulates carrier's amplitude;

Analogy: Morse code (dots and dashes for 0's and 1's).

Half-duplex (HDX):

Tag stores energy drawn from the reader field;

Tag sends frequency modulated signal in the interval between reader activation field pulses;

Analogy: Tone Dialling (two different tones for 0's and 1's).

Readers must work with both protocols, so require distinct functions for receiving and decoding FDX-B and HDX signals.





1. Measured reading distances of every tag with each reader in various configurations:

reader antennae (optional stick, or different size panel antennae);

operating modes (e.g. synchronisation on and off; adaptive timing on and off etc.);

reader firmware versions.

Resulted in 30 sets of reading distance data.

- Measured minimum activation field of every tag.
 NB: ISO 24631-3 reference antenna assembly had to be modified to measure small 12mm GET devices.
- 7. Compared reading distance (RD) data with minimum activation field (MAF) data.



Reader No.1 (Portable)







HDX Signal – Time & Frequency Domains



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Reader Nos. 2 & 3 (Portable)



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Reader No.4 (Static)







Reader Nos.5 & 6 (Static)



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Reader determines pulse on/off durations to extract data bit sequence



FDX-B Bit Modulation Amplitude



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- Burst Width measurement:
 - Amplitude & time constraints on pulse duration measurements
 - Amplitude: % signal levels
 - Time: % carrier cycles
 - Relative quantities reduce influence of test stand geometry

Example:

Amplitude: 30% - 50% - 70% Time: 1.5 cycles / 11.1µs Field strength = MAF

Chip	Duration	CRC	
NXP HTS	90µs	Yes	
EM 4305	86µs	Yes	







FDX-B Bit Modulation Amplitude



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NXP HiTag S / 34mm Glass Tag

Field strength 119dbµA/m

Thresholds	Duration	CRC
30%-50%-70%	93µs	Yes
20%-50%-80%	78µs	Yes
10%-50%-90%	56µs	No





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FDX-B Bit Modulation Amplitude



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EM 4305 / 34mm Glass Tag

Field strength 120dbµA/m

Thresholds	Duration	CRC
30%-50%-70%	93µs	Yes
20%-50%-80%	78µs	Yes
10%-50%-90%	45µs	No









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- Straight line fit (least-squares) to 120 sets of RD vs AF data;
- Computed mean values and standard deviations of R² for each measurement condition:

Data Set	MAF	10%- 90%	20%- 80%	30%- 70%
Mean	0.673	0.819	0.673	0.772
σ	0.150	0.141	0.128	0.095

10%-90% mask gives highest mean 30%-70% mask gives lowest standard deviation



Reader No.1 (Portable)



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Reader No. 5 (Static)



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Reader No.6 (Static)



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- Performance of tags containing the same chip is determined by the tag antenna i.e. number of turns, area, Q.
- Identifiers from different manufacturers containing the same chip and antenna (i.e. pre-fabricated inlays or GETs) have similar performance.





Selection criteria for tags could be based on:

an activation field value measured with a standard mask (e.g. 125 dBµA/m with 30%-70% or 25%-75% thresholds);

reading distance measurements with any reader having consistent performance, tags in optimum orientation;

limits on minimum size of tag antennas.